

Reshaping  
your  
world.

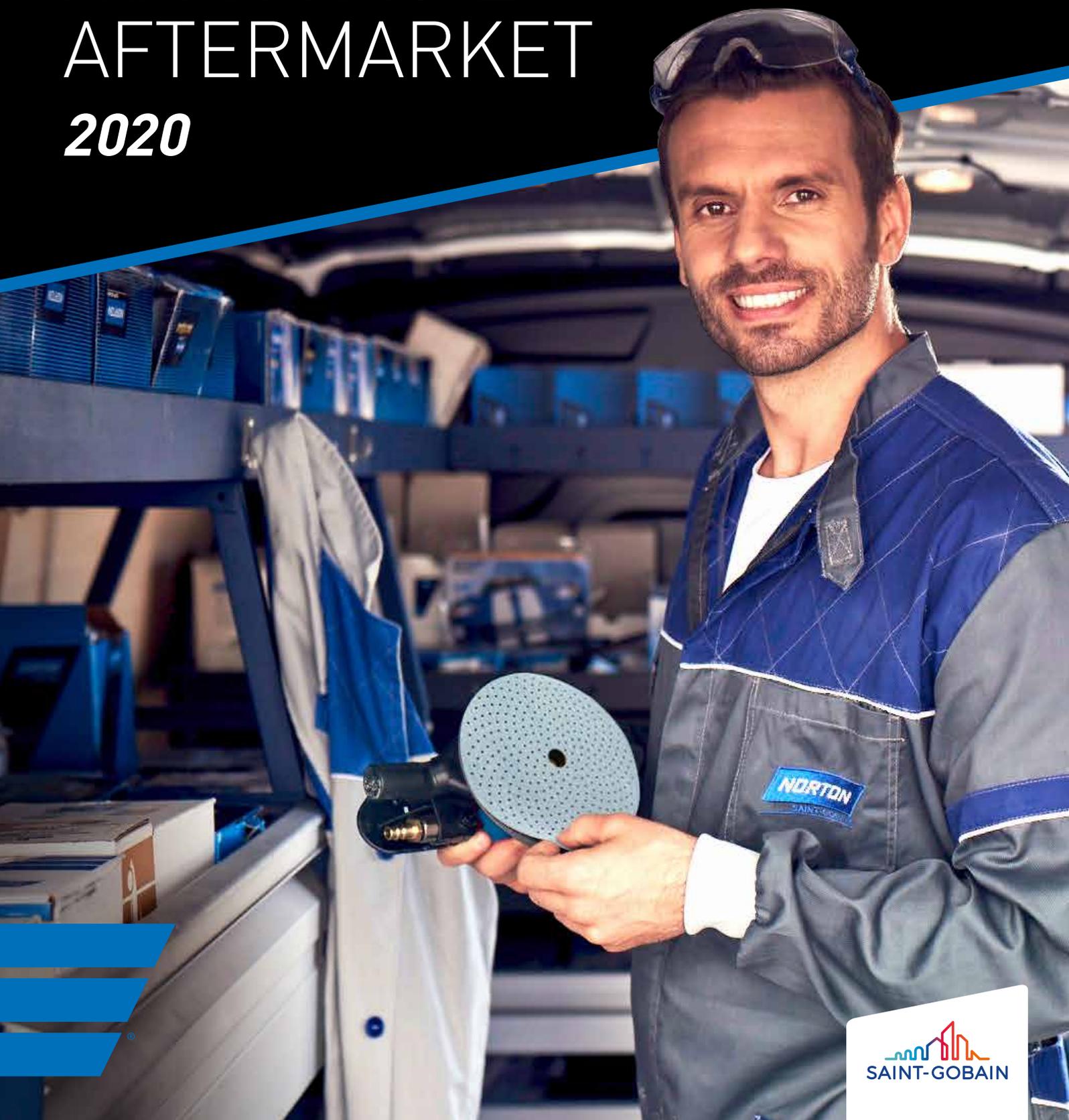
**NORTON**

SAINT-GOBAIN

ABRASIVE SOLUTIONS

# AUTOMOTIVE AFTERMARKET

**2020**



  
SAINT-GOBAIN

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## Reshaping your world.®

From the initial metal working in repair processes, through to the final detailing and polishing, Norton provides the most powerful, precise, and user-friendly solutions to grind, shape and finish all types of materials in car body repair. And when choice and value are required, we provide the widest portfolio of abrasives and system components along with expert knowledge drawn from more than 135 years of experience. Norton are a true full service, value partner. No matter the application, our passion is in delighting our customers, making them more productive, more profitable, every day. Serving and helping to reshape the Automotive Aftermarket, together.



## METAL WORKING

Norton offers products for cutting, grinding, surface preparation, reshaping, sanding, cleaning and rust and excess material removal from high strength steel and automotive materials in the collision repair sector.

**PRODUCT HIGHLIGHT: BLAZE RAPID STRIP**  
Removes rust, scale, old paint and composites quickly and easily leaving the surface prepared ready for the next step.

See page 24.



## MICROFINISHING

For a high gloss finish and mirror shine, Norton has many abrasives, compounds and accessories to choose from to make the polishing process fast and simple.

**PRODUCT HIGHLIGHT: LIQUID ICE XTRA CUT**  
Achieve a polished finish on most common clear coats using only Liquid Ice Xtra Cut, single step process for great results.

See page 85.



## MANUAL SANDING

From aggressive removal of paint layers to fine sanding finishing. In panel repair and preparation, look no further than Multi-Air cut sheets with the original hole configuration from Norton, designed for maximum dust extraction.

**PRODUCT HIGHLIGHT: MULTI-AIR PLUS (A975)**  
The best product for final sanding when used in conjunction with the Multi-Air sanding block.

See page 42.



## MASKING

A number of tapes are available for masking applications which require high heat resistance, to more specialist jobs on edges and in apertures.

**PRODUCT HIGHLIGHT: NORTON PREMIUM TAPE**  
Resists high temperatures, conforms to contours, and leaves no residue when removed.

See page 103.



## MACHINE SANDING

Whether sanding bare metal, filler, primer, base coat, clear coat, plastics or composites, Norton makes life quicker and easier in the bodyshop. Film discs, foam backed discs, mesh abrasives and Cyclonic Multi-Air which offers innovation as the 'all-in-one' sanding system with the ultimate dust extraction on all surfaces.

**PRODUCT HIGHLIGHT: MULTI-AIR CYCLONIC**  
Colour coded discs and rolls made using premium abrasive grain, laser cut technology, an anti-clog layer, and foam backing make Cyclonic the new go-to system.

See page 50.



## NORTON PAINT SYSTEM

An effective solution for preparing, mixing and spraying paint. A faster, cleaner solution, the NPS saves on cleaning time and solvent usage and can be used without the hard cup, improving spraying visibility and providing a more comfortable experience.

See page 109.



## FINISHING

Scratch and scuff removal during the final repair stages needs quality products that can be relied upon to achieve a high quality finish first time. Norton non-woven products, Rotolo Foam and waterproof sheets do just that.

**PRODUCT HIGHLIGHT: NORTON PRO PLUS ROTOLO FOAM**  
Pre-cut sheets with premium abrasive and foam backing gives a superior finish on flat and uneven surfaces thanks to the foam that absorbs the contours.

See page 70.



## PERSONAL PROTECTION EQUIPMENT

Norton offers a range of respiratory masks, gloves, glasses and overalls for protection in the bodyshop.

See page 115.

...FOR MORE INFORMATION VISIT  
[www.nortonabrasives.com](http://www.nortonabrasives.com)



# CYCLONIC<sup>®</sup> MULTI-AIR

## THE ULTIMATE SANDING SOLUTION



A truly unique 'all in one' sanding solution combining cleaner working conditions with the ultimate performance for a unique sanding solution for all applications.

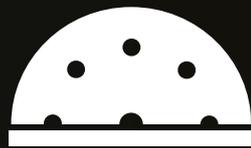


### CYCLONIC MULTI-AIR

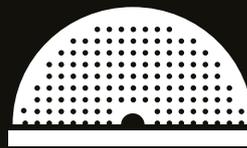
Thanks to the unique hole pattern based on cyclone formation, Norton Cyclonic improves productivity by up to 32% compared to conventional multi-hole sanding discs, with a 25% increase in dust extraction. Contributing to this increase is new laser cutting technology meaning holes are cut into the disc, not punched, so discs are flatter, dust extraction is better and the abrasive surface area is increased for a more consistent scratch pattern and improved surface finish throughout the life of the disc.



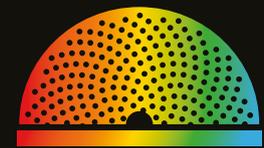
NO HOLE SANDING



VACUUM SANDING



MULTI-AIR SANDING



MULTI-AIR CYCLONIC SANDING



Ceramic grain combined with the No-Fil<sup>®</sup> formula provides a superior cut, greater productivity and longer life than conventional discs.

Thin foam backing of finishing discs gives a wider contact area as the foam adapts to surface curves and contours for a smooth, consistent finish.

# PRODUCT SPOTLIGHT

## FASTER

Minimise your sanding time with four easy sanding steps.

Optional application stages for heavy duty or final finishing operations when necessary.

## SIMPLE

Colour coded by application for quick and easy selection.

## PERFECT SURFACE FINISH

Achieved using the latest Norton Cyclonic dust extraction system combined with a soft foam backing.



## A SIMPLE APPLICATION PROCESS

	STEP	APPLICATION	SHAPE / BACKING	BACK-UP PAD	MACHINE / MANUAL	FINISHING GUIDE
	<b>BLUE</b>	<b>Optional STRIPPING &amp; LEVELLING (heavy duty)</b>	 Self-Grip	Hard	 5mm Orbit	80 / 100
	<b>GREEN</b>	<b>1 STRIPPING &amp; FILLER LEVELLING</b>	 Self-Grip	Hard / Medium	 5mm Orbit	120 / 150
	<b>RED</b>	<b>2 FILLER FINISHING</b>	 Self-Grip	Medium	 5mm Orbit	220 / 240
	<b>SALMON</b>	<b>3 PRIMER SANDING</b>	 Micro Soft-Touch	Medium	 2.5mm Orbit	320 / 400
	<b>FUCHSIA</b>	<b>4 PRIMER FINISHING</b>	 Micro Soft-Touch	Medium / Soft	 2.5mm Orbit	500 / 600
	<b>TURQUOISE</b>	<b>Optional FADEOUT &amp; BLENDING</b>	 Micro Soft-Touch	Soft	 2.5mm Orbit	800 / 1000

SEE PAGE 50 FOR THE FULL NORTON CYCLONIC RANGE



## POWERFUL DUST EXTRACTION

Sanding is traditionally dusty and messy. But, with Norton MeshPower™, you get powerful dust extraction for virtually dust free sanding. This means a cleaner, healthier working environment, a better finish and a much more pleasant sanding experience.

An alternative to traditional perforated paper discs, Norton MeshPower is a multi-functional abrasive, designed with thousands of holes, created by the unique mesh matrix structure. This hole structure allows dust extraction in any application.



# CERAMIC ADVANTAGE

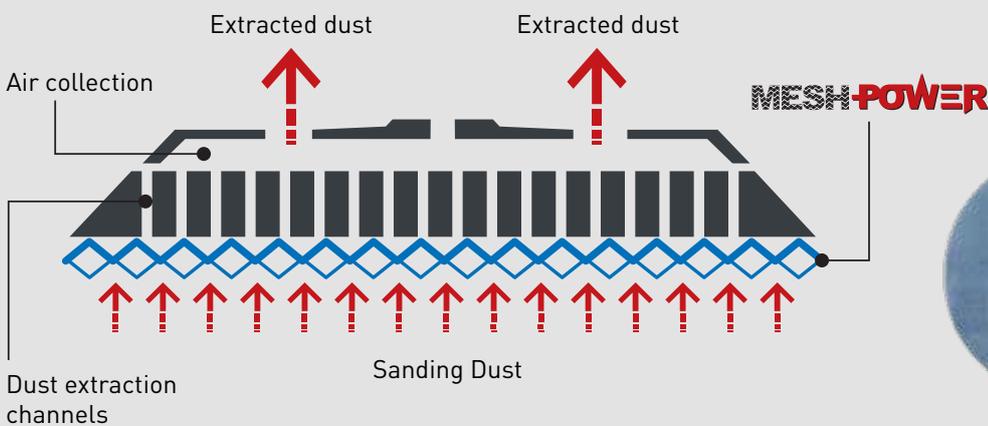
## WHY CHOOSE A CERAMIC ABRASIVE?

Ceramic grain provides the ultimate material removal, best productivity, longest life and finest finish.



## POWERFUL DUST EXTRACTION MEANS A CLEANER ENVIRONMENT

The open mesh construction of the backing allows dust particles to flow freely through thousands of tiny holes, creating a virtually dust free sanding environment. Better for your health, better for your application and better for your business!



SEE PAGE 56 FOR THE FULL NORTON MESHPOWER RANGE

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## LATEST PRODUCTS

### MINI ANGLE GRINDER KIT



#### **STRIPPING TO BLENDING METAL INCLUDES MACHINE & ABRASIVES**

Norton mini angle grinder kit contains a pneumatic machine and all the abrasive discs needed for stripping, deburring and blending applications on metal. Small 50mm discs are ideal for hard to reach areas in panel preparation. Comes in a handy Norton tool bag for easy transportation. See page 33.

### ABRASIVE KIT FOR ANGLE GRINDERS



#### **CUTTING, GRINDING & CLEANING ABRASIVES FOR RIGHT ANGLE GRINDERS**

A selection of the best Norton abrasives for cutting and grinding metal, weld removal, cleaning corrosion, rust and resins. See page 33.

### FILE BELTS



#### **SURFACE CONDITIONING BELTS**

Strong, synthetic mesh and aluminium oxide bonded together to make light work of removing paint, adhesives, coatings and sealants from hard to access areas.

#### **FILE BELT SANDER KIT**

For material removal to finishing applications, the kit contains a pneumatic machine and an assortment of premium ceramic & non-woven file belts for rust and corrosion removal to blending out grind marks and removing coatings.

See page 36.

# A FULL ABRASIVE OFFER

## MANUAL OPERATIONS

PRODUCT	TOOL	APPLICATION				
		METAL	FILLER	PRIMER	PAINT	CLEAR COAT
CUT SHEETS	SANDING BLOCK	BLUE FIRE				
		NORTON PRO, MULTI-AIR & MULTI-AIR PLUS				
		BEARTEX HAND PADS & THINFLEX				
		MESHPOWER				
ROTOLO FOAM	HAND OR SANDING BLOCK	NORTON PRO, GOLD RESERVE				
SHEETS	HAND OR SANDING BLOCK	BEARTEX				
		NORTON PRO, GOLD RESERVE				
		BLACK ICE WATERPROOF PAPER				
ROLLS	HAND OR SANDING BLOCK	R222				
		H231/G131				
		CYCLONIC MULTI-AIR				
		NORTON PRO, GOLD RESERVE				
		MESHPOWER				
SPONGES	HAND	SOFT-TOUCH SPONGES				

## MACHINE OPERATIONS

PRODUCT	TOOL	APPLICATION				
		METAL	FILLER	PRIMER	PAINT	CLEAR COAT
THIN WHEELS	RIGHT ANGLE GRINDER	BLUE FIRE				
FIBRE DISCS		NORZON, METAL				
FLAP DISCS		BDX, VULCAN, SUPER BLEUE 4, NORSTAR, FLEXI-FLAP				
RAPID STRIP	RIGHT ANGLE OR DIE GRINDER	RS, RSF, RST, TR Plus				
SPEEDLOK	DIE GRINDER	BLAZE & XTREME MINI-FLAP DISCS & SPEEDLOK DISCS, BEARTEX				
CLOTH DISCS	ROTARY SANDER	NORZON				
CYCLONIC MULTI-AIR DISCS	ORBITAL SANDER	CYCLONIC MULTI-AIR				
MULTI-AIR DISCS	ORBITAL SANDER	MULTI-AIR NORZON				
		MULTI-AIR				
		MULTI-AIR				
MULTI-AIR SOFT-TOUCH DISCS	ORBITAL SANDER	MULTI-AIR				
		MULTI-AIR				
MESHPOWER DISCS	ORBITAL SANDER	MESHPOWER				
SELF-GRIP* DISCS	ORBITAL SANDER	BLUE FIRE				NORTON ICE
		NORTON PRO				
		NORTON PRO, NORTON PRO FILM, GOLD RESERVE				
		PURE ICE Q175				
SOFT-TOUCH DISCS	ORBITAL SANDER	NORTON PRO, GOLD RESERVE				
SELF-ADHESIVE DISCS	ORBITAL SANDER	NORTON PRO, GOLD RESERVE				
MULTI AIR CUT SHEETS	ORBITAL SANDER	MULTI-AIR NORZON				
		MULTI-AIR				
MESHPOWER CUT SHEETS	ORBITAL SANDER	MESHPOWER				
POLISHING COMPOUNDS	RIGHT ANGLE GRINDER / POLISHER					LIQUID ICE
SELF-GRIP DISCS	ORBITAL SANDER				NORTON ICE	

# WE'RE MAKING IT EVEN EASIER TO ORDER OUR GREAT PRODUCTS



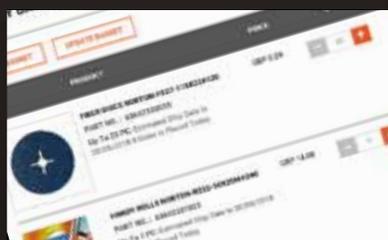
Introducing the **NEW** online ordering system from Saint-Gobain Abrasives - **MyAbrasives**

Our new user-friendly ordering system works very much like online retailers you use every day, making it much easier to navigate and get what you need, whether it's ordering, tracking or research.

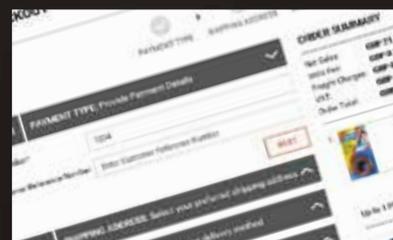
With MyAbrasives, the ordering process is now so simple:



Search for your product



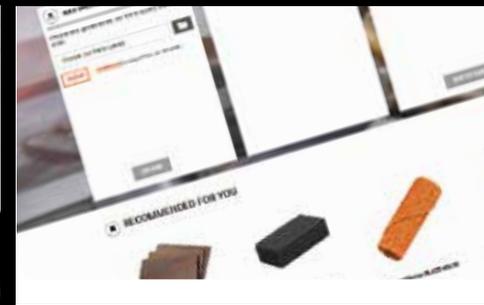
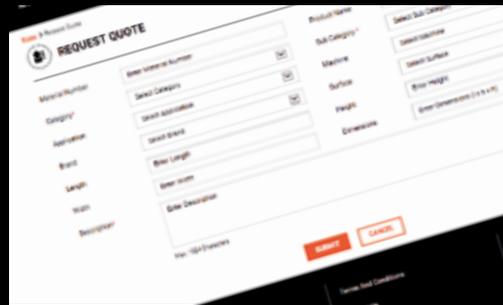
Add to basket



Go to checkout

## THE NEW SYSTEM MAKES ORDERING EASIER:

1. Detailed product information and specifications, including images and videos
2. Access to order confirmations, product availability and delivery lead times
3. Available from smartphones, tablets and PCs 24/7
4. Automatically creates a list of most frequently ordered products for ease of future ordering
5. Save favourite lists to make ordering quicker and easier



## MYABRASIVES OFFERS GREATER FLEXIBILITY WITH NEW FEATURES AND SERVICES INCLUDING:

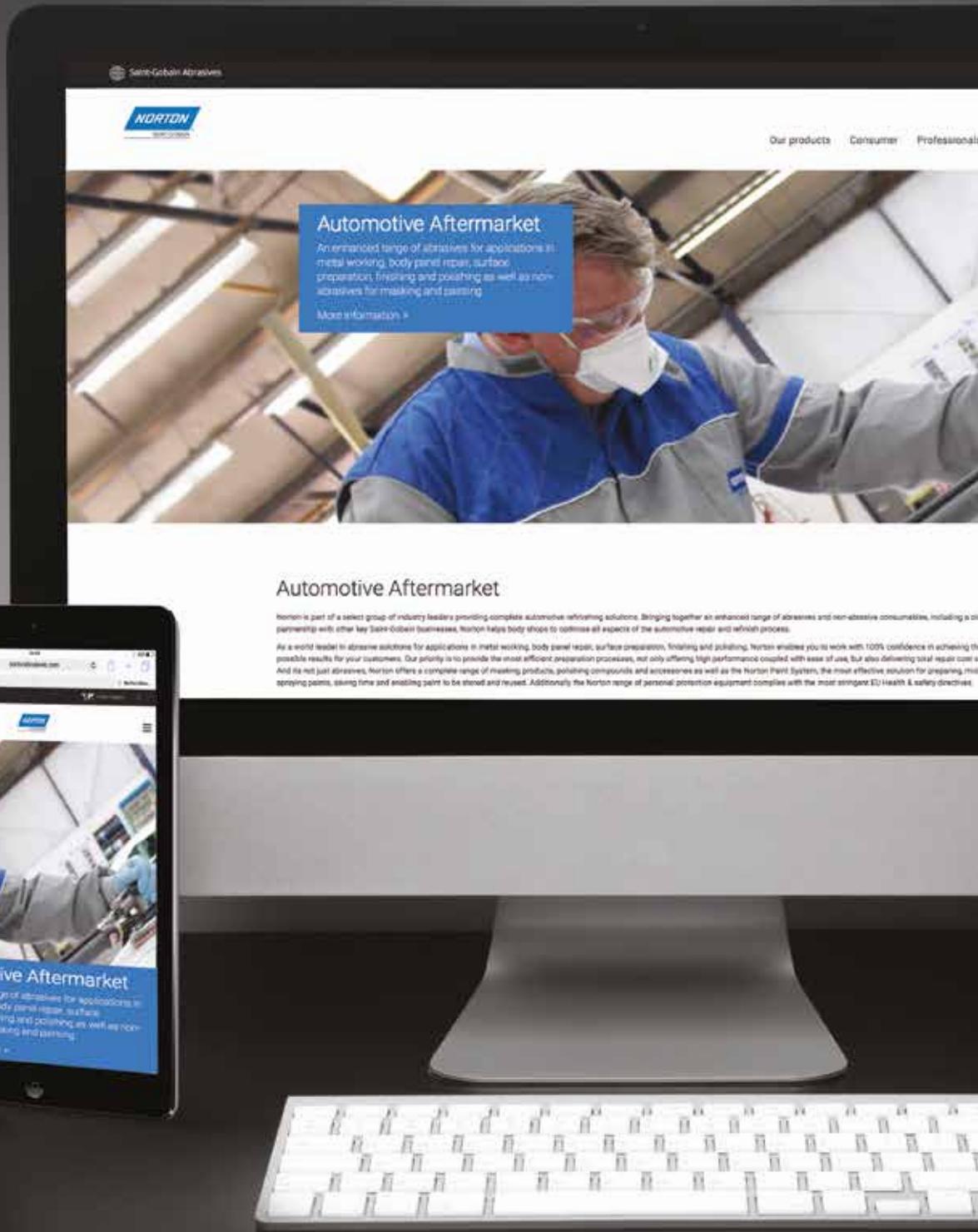
- **Product search:** you can now search by UPC, name, category, EAN number and filter and sort search results, making it much easier for you to find what you need
- **Order history and reordering:** you'll be able to see your past orders across all platforms (EDI, ABx, phone and fax) and these can also be easily re-ordered. Invoices, debit/credit notes and shipping status will also be visible in the 'Order History' section so you can be sure all of your paperwork is safe in one place
- **Quotes:** you can now request and track quotes in MyAbrasive rather than having to contact the customer services team separately
- **Saved orders:** you can save orders for future reference by putting multiple items in your cart and saving it, e.g. as 'Monthly Order'. You can also add a note to indicate the order frequency, e.g. 'order every month except December' and save it so you can re-order quickly and easily
- **Bulk orders:** if you need to make a bulk order, you can upload a CSV file directly into the system rather than having to search for each product individually
- **Recommended for you:** a new feature showing related products you may need to order
- **Extra support:** navigate the new system with FAQs and how-to videos or contact our dedicated helpline

### Register today

To register call your local customer service team and start using MyAbrasive today.



Reshaping  
your  
world.



DISCOVER MORE ABOUT  
OUR PRODUCTS AT:

[www.nortonabrasives.com](http://www.nortonabrasives.com)



## EXCELLENCE TRAINING CENTRES

It is our goal to establish a long-term relationship with our customers, with a strong emphasis on sharing our professional skills, process knowledge and providing up-to-date information regarding industry developments.

Our Excellence Training Centres in France, Italy, Germany and Poland, are fully equipped facilities offering professional technical locations for hands-on training based on best practices in repair shops.

Our training sessions are held on a regular basis and are open to everyone! If you are interested in participating, please contact your local Norton representative to arrange a suitable date.







# METAL WORKING

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Cutting discs	
Grinding discs	
<b>PANEL PREPARATION &amp; WELD GRINDING</b>	<b>20</b>
Fibre discs	
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Rapid Blend discs	
<b>CLEANING</b>	<b>24</b>
Rapid Strip discs	
High strength discs	
<b>QUICK CHANGE DISCS FOR SMALL AREAS</b>	<b>27</b>
Plain discs	
Mini flap discs + Flexi flap discs	
Rapid Strip discs	
Rapid Blend discs	
Rapid Prep discs	
Mini Grinder & Kit	
<b>SANDING HARD TO REACH AREAS</b>	<b>35</b>
File belts	
Handy rolls	

## CUTTING & GRINDING

Designed for all rough applications including: weld removal, surface preparation, metal removal, reshaping and cutting rusted and corroded materials. Norton Blue Fire is the choice of the professional, cutting quickly and comfortably.



### BLUE FIRE CUTTING DISCS **+++++**



TYPE 41



- High performance abrasive grain yields up to 50% more cuts than standard discs
- Strong bond system in disc formula provides longer life, reduces workpiece burn and lowers the need for deburring
- Wide range of disc sizes available for cutting and grinding using a straight grinder or angle grinder in small or hard to reach areas

DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
50 x 1.0 x 6.35	80	A60T-BF41	66252842745	50
50 x 2.0 x 6.35	80	A60T-BF41	66252842746	50
63 x 1.0 x 10.0	80	A60T-BF41	66252828195	50
63 x 1.0 x 6.35	80	A60T-BF41	66252828238	50
63 x 2.0 x 6.35	80	A60T-BF41	66252828239	25
76 x 1.0 x 6.35	80	A60T-BF41	66252828240	50
76 x 1.0 x 10.0	80	A60T-BF41	66252828241	50
76 x 1.6 x 10.0	80	A60T-BF41	66252828242	50
76 x 2.0 x 6.35	80	A60T-BF41	66252828243	25
76 x 2.0 x 8.0	80	A60T-BF41	66252828244	25
76 x 2.0 x 10.0	80	A60T-BF41	66252828245	25
100 x 1.0 x 10.0	80	A60T-BF41	66252828246	25
100 x 1.0 x 16.0	80	A60T-BF41	66252828247	50

## BLUE FIRE CUTTING DISCS **+++++**



DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
115 x 1.0 x 22.23	80	A60T-BF41	66252828255	25
125 x 1.0 x 22.23	80	A60T-BF41	66252828256	25
125 x 1.6 x 22.23	80	A60T-BF41	66252828257	25



DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
115 x 1.0 x 22.23	80	C60T-BF41	66252828253	25
125 x 1.0 x 22.23	80	C60T-BF41	66252828254	25



## BLUE FIRE GRINDING DISCS **+++++**



DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
50 x 6.0 x 6.35	80	A24R-BF01	66252828248	10
63 x 6.0 x 10.0	80	A24R-BF01	66252828249	10
76 x 7.0 x 10.0	80	A24R-BF01	66252828250	10



DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
115 x 6.0 x 22.23	80	A24R-BF27	66252828251	10
125 x 6.0 x 22.23	80	A24R-BF27	66252828252	10



## SPINDLES

- Spindles for use on straight grinders
- These products guarantee correct mounting of cutting discs and grinding wheels, even when the wheel arbor does not match the original machine

SIZE	ART. NO.	PK QTY
6mm	7660739614	1
8mm	7660739616	1
10mm	7660739615	1



# METAL WORKING

## PANEL PREPARATION & WELD GRINDING

Weld grinding and stock removal is often required during major collision repair jobs. Norton offers a number of fibre discs and self grip discs for medium and heavy material removal from metal.



**NorZon**

### NORZON FIBRE DISCS F827 **++++**



- Sharp NorZon grain provides fast cutting action and high stock removal of old paint and rust, smoothing down welding beads, light deburring and blending
- The 0.8mm fibre backing and full resin bond system makes the disc strong, flexible and long lasting
- The fibre discs are impregnated with active cooling agents, which prevent the workpiece from burning

GRIT	115 x 22mm	125 x 22mm	180 x 22mm	PK QTY
36	63642539615	63642536483	63642533063	25
50	69957360053	63642539620	63642533064	25
60	63642539616	69957360057	63642533065	25
80	63642539617	63642539622	63642533066	25
120	63642533055	63642533056	63642533068	25

#### MOUNTING

Use with a backing pad on an angle grinder and use a tightening nut to ensure correct fixing to the machine.

## NORTON METAL F100



- Tough, aluminium oxide grain and additional grinding additives make F100 ideal for steel and metal alloys
- The 0.8mm/0.6mm thick fibre backing provides good product life in metal removal applications

GRIT	115 x 22mm	125 x 22mm	180 x 22mm	PK QTY
36	66623385741	66623385768	66623385760	25
40	66623385745	66623385770	66623385752	25
50	66623385747	66623385773	66623385793	25
60	66623385748	66623385775	66623385749	25
80	66623385750	66623385776	66623385746	25
120	66623385757	66623385779	66623385739	25



### MOUNTING

Use with a backing pad on an angle grinder and use a tightening nut to ensure correct fixing to the machine.

## CLOTH DISCS R822



- Aggressive NorZon grain removes old paint, rust, weld beads and burrs quickly
- Heavy cloth backing provides strength and durability for aggressive applications
- Full resin bond system holds onto the grains for longer for extended disc life
- Active cooling agents help to prevent heat build up and thermal damage

GRIT	115 x 22mm	PK QTY
40	77696083466	50
60	66261032286	50
80	69957396693	100

### MOUNTING

Use on a right angle grinder, rotary or orbital sander in combination with a 115mm self-grip back up pad.



*NorZon*

## BACKING PADS

- Suitable for F827 & F100
- M14 nut - medium hardness



DIM (mm)	NUT	DENSITY	ART NO.	PK QTY
115 x 22	M 14	Medium	69957382825	5
125 x 22	M 14	Medium	69957382826	5
180 x 22	M 14	Medium	69957382827	5

## SELF-GRIP BACK-UP PAD

- Spindle mounted back-up pad
- Suitable for R822

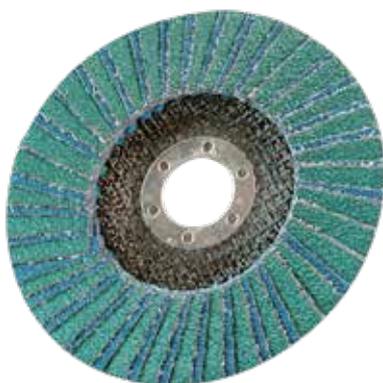


DIM (mm)	DENSITY	ART NO.	PK QTY
115	Medium	69957350743	1

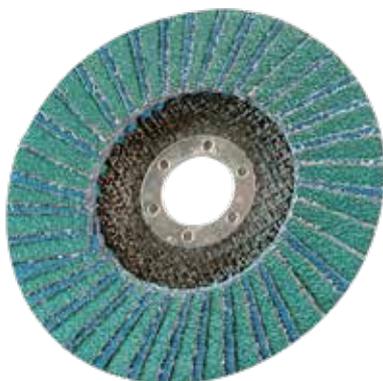
# METAL WORKING

## DEBURRING & RUST/PAINT REMOVAL

To help reduce processing time and lower costs, Norton flap discs are engineered for applications from light stock removal to blending, providing a high quality finish every time.



**NORSTAR**



**SUPER BLEUE 4**

### NORSTAR FLAP DISCS **+++++**



- Blended SG ceramic and NorZon abrasive grains provides the ultimate sharp cutting performance, even with less pressure applied to the machine
- Cloth backing provides strength and durability for aggressive applications
- Fibreglass back pad supports longer product life and a consistent finish

GRIT	115 x 22mm	125 x 22mm	PK QTY
40	63642534667	63642563571	10
60	63642534668	63642568611	10
80	63642534669	63642549404	10

#### MOUNTING

Fits directly on angle grinders which have a tightening nut.

### SUPER BLEUE 4 FLAP DISCS **+++++**



- Blended SG ceramic and NorZon abrasive grains provides the ultimate sharp cutting performance, even with less pressure applied to the machine
- Cloth backing provides strength and durability for aggressive applications
- Fibreglass back pad supports longer product life and a consistent finish

GRIT	115 x 22mm	125 x 22mm	PK QTY
40	63642519005	63642519040	10
60	63642519006	63642519050	10
80	63642519025	63642519054	10

#### MOUNTING

Fits directly on angle grinders which have a tightening nut.

## VULCAN FLAP DISCS **++++**



- Self-sharpening zirconia grain provides aggressive stock removal when needed and with lighter pressure, deburrs, blends and removes old paint layers and corrosion, on the periphery or interior of doors and wheel arches
- Strong cotton cloth backing provides strength, flexibility and wear resistance
- Optimised flap configuration and increased abrasive density makes this range ideal for all low and medium pressure applications on all metal types

GRIT	115 x 22mm	125 x 22mm	PK QTY
40	63642502311	63642502315	10
60	63642502312	63642502317	10
80	63642502313	63642502318	10
120	63642502314	63642502326	10



**VULCAN**

### MOUNTING

Fits directly on angle grinders which have a tightening nut.

## BDX FLAP DISCS **+++**



- Tough grain for good cutting action in general metal removal applications such as rust and corrosion removal
- Cotton cloth backing supports wear resistance and fast material removal
- Good abrasive density for long life in all low and medium pressure applications

GRIT	115 x 22mm	125 x 22mm	PK QTY
40	63642501362	63642501378	10
60	63642501363	63642501379	10
80	63642501364	63642501380	10
120	63642501365	63642501382	10



**BDX**

## VORTEX RAPID BLEND DISCS **++++**

- Combination of high performance grain and unitised construction means finishing time is reduced and part quality is increased
- Thick nylon web resists loading, shedding and provides long product life
- 2-in-1 action; can cut like an 80 grit flap disc and finish like a finishing disc
- The undersized backing plate means the disc can be used for longer before being replaced, reducing total abrasive cost

DIMENSIONS (mm)	CAP CODE	MAX RPM	GRADE	ART NO.	PK QTY
115	U2305	12000	VORTEX 5AM	66254429268	10
125	U2305	12000	VORTEX 5AM	66254496323	10
80	U2305	12000	VORTEX 5AM	63642549404	10

### MOUNTING

Fits directly on angle grinders which have a tightening nut.



**VORTEX**  
RAPID BLEND

# METAL WORKING

## CLEANING

Make light work of removing unwanted coatings and rust from metallic components with this range of products for stripping and cleaning.

This range of Rapid Strip discs have a strong open web structure that combines aggressive stock removal with a cool, conformable action that will not damage the workpiece.



**BLAZE**  
RAPID STRIP

- Nylon fibre composition, impregnated with high performance ceramic abrasive grain provides flexibility, so the discs do not gouge the work surface, instead shaping to its contours.
- The open structure between the fibres prevents clogging and reduces heat build up for a great finish, first time
- Cut costs by replacing some processes, multiple applications can be carried out with only one disc
- Leaves the surface thoroughly cleaned to ensure excellent adhesion for the next stage of the process



## BLAZE RAPID STRIP WHEEL **+++++**

- For use on flexible shaft grinders, straight grinders and drills
- Ideal for corners and tight spaces

DIMENSIONS (mm)	GRADE	MAX RPM	ART NO.	PK QTY
150 x 13 x 12	Extra coarse	8000	66261099378	15

## BLAZE RAPID STRIP SPEEDLOK DISC **+++++**



TR+

- For use on flexible grinders, straight grinders and drills
- Ideal for rust removal from small intricate areas

DIMENSIONS (mm)	GRADE	MAX RPM	ART NO.	PK QTY
100 x 0	Extra coarse	8000	66623303921	5

Use with TR+ holder, order separately



## BLAZE RAPID STRIP DISC **+++++**

- Depressed centre disc for use on an angle grinder to work on large surfaces

DIMENSIONS (mm)	CAP CODE	GRADE	MAX RPM	ART NO.	PK QTY
115 x 22	R9101	Extra coarse	12000	66623303783	10
125 x 22	R9101	Extra coarse	11000	66623303916	10
178 x 22	R9101	Extra coarse	8000	66623303920	10



## BEARTEX HIGH STRENGTH DISCS **+++**

- Abrasive and nylon formulation won't tear when used on burrs and sharp edges
- Smear-proof resin binders help to produce a great finish every time without the need for rework

DIMENSIONS (mm)	GRADE	ART NO.	PK QTY
100 x 10 x 8	Medium	66254429562	10



*BearTex*

### TR+ HOLDER



- Suitable for Rapid Strip discs

ART NO.	PK QTY
63642586196	1



### WHEEL HOLDER

- Tool holders for Rapid Strip discs

DIMS (mm)	ART NO.	PK QTY
100 x 13 x 12	07660707022	10
150 x 13 x 22	07660707023	12



# METAL WORKING



- Nylon fibre composition of the wheel, impregnated with abrasive, gives Rapid Strip wheels flexibility so they do not gouge the work surface, instead shaping to its contours
- The open structure between the fibres prevents clogging and reduces heat build up for a great finish, first time
- Good material removal for applications where less pressure is required



## RAPID STRIP SPEEDLOK DISC **+++**



- For use on flexible shaft grinders, straight grinders and drills
- Ideal for corners and tight spaces

DIMENSIONS (mm)	GRADE	ART NO.	PK QTY
100 x 0	Coarse	63642585751	5

Use with TR+ holder, order separately



## RAPID STRIP WHEELS RSF **+++**

- Depressed centre disc for use on an angle grinder to work on large surfaces

DIMENSIONS (mm)	GRADE	MAX RPM	ART NO.	PK QTY
115 x 22	Coarse	11000	63642585732	5
115 x 22	Coarse (Hard)	12000	66261009649	10
125 x 22	Coarse	8500	63642585749	5
125 x 22	Coarse (Hard)	12000	66261030655	10



## RAPID STRIP WHEELS RST **+++**

- For use on flexible shaft grinders, straight grinders and drills
- Ideal for corners and tight spaces

DIMENSIONS (mm)	GRADE	ART NO.	PK QTY
100 x 13 x 6	Coarse	63642557742	10
100 x 25 x 6	Coarse	63642557745	5
150 x 13 x 8	Coarse	63642557743	10

# QUICK CHANGE DISCS FOR SMALL AREAS

Known as 'Quick Change Discs' for their convenience and speed during disc changeover, these mini discs have a special fastening system which enables discs to be changed quickly so no time is wasted during the application process. Designed for blending, breaking edges and removing parting lines and machine marks, the discs are small in diameter, ideal for hard to reach areas and mild contours as well as small, flat surfaces.



## BLAZE F980 **+++++**



TR

- Patented ceramic grain delivers an outstanding cut rate, which significantly outperforms similar competitor products
- The self-lubricating, advanced supersized treatment reduces heat build-up, loading and glazing on a stainless steel, titanium and super alloys. High performance resins offer superior grain retention, which extends the product life and keeps the disc effective for longer

GRIT	50mm	75mm	PK QTY
P36	66261058704	66261058708	25
P50	66261058705	66261058709	25
P60	66261058706	66261058711	25

### MACHINE

For use on pneumatic tools and pencil grinders.

### MOUNTING

TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.



# BLAZE



**BLAZE**

### MACHINES

For use on pneumatic tools and mini angle grinders.

### MOUNTING

TS: Turn-on/turn-off system using a metal to metal fixing on pad (TS) with spindle.

TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.

## BLAZE X-TREME LIFE DISCS R980

+++++



- Premium ceramic grain delivers powerful cutting performance on stainless steel, inconels, chromium cobalt and titanium, even at medium pressure
- Premium ceramic alumina abrasive grain provides a cool, fast cut and a long product life
- Supersize layer contains active filler which promotes cool cutting and longer product life

DIA (mm)	GRADE	TR 	TS 	PK QTY
50	36	63642597039	69957390698	50
	50	63642597045	69957390699	50
	60	63642597050	69957390700	50
	80	63642597052	69957390701	50
	120	66261136868	66261136986	50
75	36	63642597053	69957390702	50
	50	63642597057	69957390703	50
	60	63642597060	69957390704	50
	80	63642597062	69957390705	50
	120	66261136980	66261136987*	50

\* Made-to-order



**NorZon**

### MACHINES

For use on pneumatic tools and mini angle grinders.

## NORZON DISCS R884

+++++



- Premium self-sharpening NorZon grain delivers fast cutting capability and high stock removal rates
- The SpeedLok fixing system makes changing the discs quick and easy, reducing process time
- Grinding, blending and finishing are all possible using the same tool, as NorZon discs are available in a wide range of grit sizes

DIA (mm)	GRADE	TR 	TS 	PK QTY
50	36	63642560882	63642549747	50
	50	69957389455	69957360306	50
	60	63642556396	63642549748	50
	80	63642560884	63642549749	50
	120	63642560885	66261115917	50
75	36	63642560886	63642549605	50
	50	69957389465	69957360307	50
	60	63642560887	63642539858	50
	80	63642560888	69957360313	50
	120	66261137003	66261137005	50

## BLAZE MINI FLAP DISCS R980 **+++++**



- A mini version of the flap disc, ideal for cleaning and removing metal from flanges, panels, and finishing prior to applying primer
- Extra heavy duty plastic backing supports aggressive applications where more pressure is required
- Ceramic SG abrasive provides longer life than any other flap disc
- Supersize layer contains active filler for cool cutting and long product life

GRIT	50mm	75mm	RECOMMENDED BACK UP PAD	PK QTY
36	66261120103	66261120111	63642556629	10
40	66261120104	66261120112		10
60	66261120109	66261120116		10
80	66261120110	66261120117		10



**BLAZE**

**MACHINES**  
For use on pneumatic tools and mini angle grinders.

## X-TREME MINI FLAP DISCS R828 **++++**



- Ideal for cleaning, removing metal and finishing welds before applying primer
- NorZon grain provides high stock removal rates with medium to high pressure
- The backing system allows flexibility in blending and finishing operations and the small size can access hard to reach areas

GRIT	50mm	75mm	RECOMMENDED BACK UP PAD	PK QTY
36	66261119986*	66261120014*	63642556629	10
40	66261180892	63642527476		10
60	66261180893	66261180904		10
80	66261180894	63642527482		10

\* Made-to-order



**X-TREME**

**MACHINES**  
For use on pneumatic tools and mini angle grinders.

## X-TREME MINI-FLEXI FLAP DISCS R828 **++++**



- Blend and finish small curved surfaces and contours with the flexible flap construction making light work of small welds, rust and metal
- NorZon grain provides high stock removal rates with medium to high pressure
- The backing system allows flexibility in blending and finishing operations and the small size can access hard to reach areas

GRIT	50mm	PK QTY
40	66261180889	10
60	66261180890	10
80	66261180891	10



**MACHINES**  
For use on pneumatic tools and mini angle grinders.



**BLAZE**  
RAPID STRIP

## BLAZE RAPID STRIP **+++++**



- Heavily coated with super-sharp ceramic alumina grains, which ensures this disc will last twice as long as competitor products
- Use for multiple operations including stripping, cleaning and finishing, provides a comparable finish to a medium surface conditioning disc
- The open structure will not shed on rusted surfaces or load on soft metals

GRIT	GRADE	ART NO.	PK QTY
75	Extra coarse	66261096557	25
50	Extra coarse	66623303912	25
100	Extra coarse	66623303921*	5

\* Use with TR holder, order separately

### MOUNTING

TR: Roll-on/roll-off system using a nylon threaded male button on a pad



**Rapid**  
STRIP™

## RAPID STRIP **++++**



- Nylon fibre composition of the wheel, impregnated with abrasive, gives Rapid Strip wheels flexibility so they do not gouge the work surface, instead shaping to its contours
- The open structure between the fibres prevents clogging and reduces heat build up for a great finish, first time
- Good material removal for applications where less pressure is required

DIMENSIONS (mm)	GRADE	ART NO.	PK QTY
50	Extra coarse	63642588173	10
75	Extra coarse	63642588175	10

### MOUNTING

TR: Roll-on/roll-off system using a nylon threaded male button on a pad



**VORTEX**  
RAPID BLEND

## VORTEX RAPID BLEND OPEN **++++**



- An advanced grain technology delivers a controlled cut rate, consistent finish to the workpiece, and a long product life that results in fewer disc changes
- The open web structure allows the operator to blend in 3 dimensions; using the face, edge and back of the disc
- Open web structure avoids loading, even on soft metals

GRIT	50mm	75mm	PK QTY
Medium	66254497067	66254497068	25

### MOUNTING

TR: Roll-on/roll-off system using a nylon threaded male button on a pad

## VORTEX RAPID PREP SCM **++++**



- Features a thick layer of specialised Vortex grain, which extends product life and eliminates grit sequences by combining the cutting speed of a coarse grit and the finishing qualities of a fine grit
- The advanced resin system and specialised Vortex grain imparts a superior smear-free finish and will not load on aluminium and other similar soft metals
- Resistant to edge wear, disc lasts up to four times longer than competitor products

DIA (mm)	CAP CODE	GRADE	TR 	TS 	PK QTY
50	S2103	Extra coarse	66623378336	-	50
	S2203	Coarse	66623378340	66623378349	50
	S2303	Medium	66623378342	66623378351	50
	2403	Fine	66623378345	-	50
	S2503	Very fine	66623378347	66623378353	50
75	S2103	Extra coarse	66623378337	-	25
	S2203	Coarse	66623378341	66623378350	25
	S2303	Medium	66623378343	66623378352	25
	2403	Fine	66623378346	-	25
	S2503	Very fine	66623378348	66623378354	25



**VORTEX**  
RAPID PREP

### MACHINES

For use on pneumatic tools and mini angle grinders.

### MOUNTING

TS: Turn-on/turn-off system using a metal to metal fixing on pad (TS) with spindle.

TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.

## RAPID PREP A0 SCM **++++**



- The open structure resists loading on softer metals so the disc can be used for longer before being changed, reducing down time and overall abrasive cost
- A high content of abrasive throughout the disc means the cut rate is consistently high throughout its life
- A flexible disc which conforms to contours of the part

DIA (mm)	CAP CODE	GRADE	TR 	TS 	PK QTY
50	S2108	Extra coarse	66623378355	-	50
	S2208	Coarse	66623378359	66623378374	50
	S2308	Medium	66623378363	66623378376	50
	S2408	Fine	66623378366	-	50
	S2508	Very fine	66623378372	66623378378	50
75	S2108	Extra coarse	66623378356	-	50
	S2208	Coarse	66623378360	66623378375	50
	S2308	Medium	66623378364	66623378377	50
	S2408	Fine	66623378382	-	50
	S2508	Very fine	66623378373	66623378379	50



**Rapid**  
PREP™

### MACHINES

For use on pneumatic tools and mini angle grinders.



## MINI ANGLE GRINDER

- Model: Norton Mini Angle grinder 50mm (2")
- 22.000 MAX RPM (0.45 HP)
- Designed for use with the quick-change back-up pad, SpeedLok and mini flap discs
- Use with 38mm and 50mm quick change sanding discs and spindle mounted sanding specialties only. The accessories must have a rated speed greater than the speed marked on the tool

DESCRIPTION	ART NO.	EXHAUST DIRECTION	THROTTLE TYPE	AIR CONSUMPTION	COLLECT CHNK	WEIGHT OF TOOL
50mm (2") 22.000 MAX RPM (0.45 HP) mini angle grinder	66261177765	Rear	Level	85 l/min	6mm	0.742 kg

## MINI ANGLE GRINDER KIT

Ideal for metal car body work, the kit contains an assortment of abrasive SpeedLok discs of the most popular grades for stripping, deburring and surface blending, and the Norton mini right angle grinder.



KIT CONTENTS	PK QTY	ART NO.
Norton mini right angle grinder	1	69957300298
Tool bag	1	
50mm Blaze Rapid Strip extra coarse discs	10	
50mm Blaze F980 P36 discs	25	
50mm Vortex Rapid Prep SCM medium discs	10	
50mm Quick Change Holder TR	1	

### APPLICATION TIPS:



- Air tools require regular lubrication throughout the life of the tool. The air motor and bearing use compressed air to power the tool. As moisture in compressed air will rust the air motor, it must be lubricated daily. An inline oiling device is recommended.



- This is an **UNGUARDED** tool and should **NEVER** be used with cut-off discs or other bonded abrasive grinding wheels. Never use any product that has a MAX RPM rating less than the RPM marked on the tool.

## NEW MINI ANGLE GRINDER KIT

### STRIPPING TO BLENDING METAL

INCLUDES MACHINE & ABRASIVES (50mm)

This kit contains the machine and abrasives required for all for stripping, deburring and surface blending applications on metal. The pneumatic mini angle grinder is ideal for all small applications in hard to reach areas, and comes with a selection of abrasives for applications from stripping rust and paint to blending. Also contains back-up pads in hard and medium as well as Norton safety glasses. All products come in a handy Norton tool bag which can be reused.



KIT CONTENTS	PK QTY	ART NO.
Mini angle grinder Ø 50mm (2") 22.000 MAX RPM (0.45 HP)	1	
Speedlok Blaze Ø 50mm R980 P36	10	
Speedlok Blaze Ø 50mm F980 P50	10	
Speedlok Blaze Ø 50mm R980 P60	10	
Speedlok Blaze Ø 50mm R980 P80	10	
Vortex Rapid Blend Ø 50mm	5	78072707340
Rapid Strip Blaze Ø 50mm TR	5	
High strength medium disc Ø 50mm	5	
Pad for mini angle grinder Ø25 x 6mm - medium	1	
Pad for mini angle grinder Ø50 x 6mm - hard	1	
Safety glasses - standard	1	
Norton bag	1	

## NEW ABRASIVE KIT

### CUTTING, GRINDING & CLEANING

FOR RIGHT ANGLE GRINDER (76-115mm)

This kit contains a selection of abrasive discs for cutting, grinding, rust and weld removal, stripping and deburring applications on car body. All discs are suitable for use with a mini right angle grinder (machine not included). Max 15.000 RPM. Norton safety glasses are included. All products come in a handy Norton tool bag which can be reused.



KIT CONTENTS	PK QTY	ART NO.
Speedlok Blaze Ø 75mm P36	10	
Speedlok Blaze Ø 75mm P60	10	
Speedlok Blaze Ø 75mm P80	10	
Vortex Rapid Blend Ø 75mm	5	
Rapid Strip Blaze Ø 75mm	5	
Rapid Strip Blaze Ø 115mm	2	78072707341
High strength medium disc Ø 75mm	5	
Crimped cup brushes Ø 75mm - M14	1	
Thin Wheel Blue Fire Ø 125 x 1.0 x 22	5	
Pad Ø 75mm M14 - Blue Nylon	1	
Safety glasses - standard	1	
Norton bag	1	



## QUICK CHANGE DISC HOLDER



- TR ATTACHMENT: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle

DIMS (mm)	MEDIUM DENSITY	HARD DENSITY	PK QTY
38	63642556629	-	1
50	7660717817	63642586931	1
75	63642556631	66254401460	1



## QUICK CHANGE DISC HOLDER



- TR+ ATTACHMENT: TR+
- For 100mm Speedlok TR+ discs

DIMS (mm)	HARD DENSITY	PK QTY
6	63642586196	1

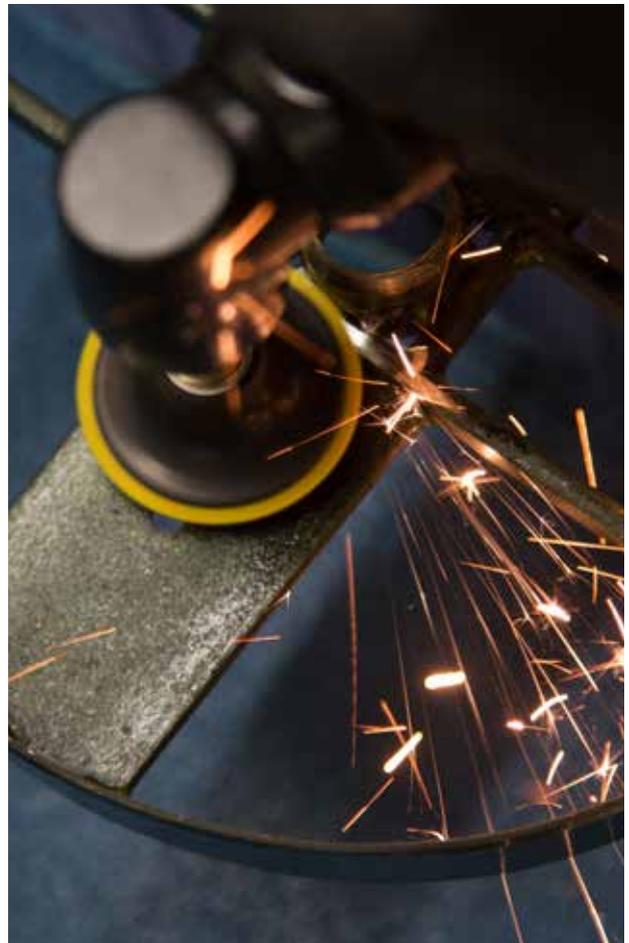


## QUICK CHANGE DISC HOLDER



- TS: Turn-on/turn-off system using a metal to metal fixing on pad (TS) with spindle

DIMS (mm)	MEDIUM DENSITY	HARD DENSITY	PK QTY
38	7660707032	-	1
50	63642501157	63642586926	1
75	7660707384	63642586932	1



# FILE BELTS

Narrow width multi-purpose belts for sanding hard to reach areas. Designed with ceramic grain to offer the best productivity and efficiency. Can be used for paint removal, cleaning, removing rust, sanding welding points and much more.



## **NEW** PNEUMATIC FILE BELT SANDER 10x330mm, free speed 18000 RPM, 0.5 HP

- The new Norton pneumatic file belt sander makes life easier when used in hard to reach and awkward applications and areas
- Use with Norton file belts for stock removal, deburring or surface preparation and defect removal on corners, contours and tight areas
- Small but powerful file belt sander with 0.5 hp motor, for a mighty output
- Ergonomic soft grip improves manoeuvrability and reduces operator fatigue
- Small size and light weight improves control and finish as well as reduced vibration for better operator comfort and the ability to get into small parts



DESCRIPTION	ART NO.	BELT SIZE	HORSEPOWER	FREE SPEED	RECOMMENDED OPERATING PRESSURE	TOOL WEIGHT
Pneumatic file belt sander	77696091766	10x330mm	0.5	18.000rpm	6.2 bar	0.82 kg



## NEW PNEUMATIC FILE BELT KIT

- For stock removal to finishing
- The kit contains a wide assortment of premium ceramic and non-woven file belts, complete with pneumatic file belt sander. The ultimate solution for all applications from removal of rust and corrosion, deburring, blending to finishing of panels and car body.
- Machine is 10x330mm. All belts are 10x300mm to fit the machine

KIT CONTENTS	ART NO.	PK QTY
File belt machine		1
File belt R929 P60		20
File belt R929 P80		20
File belt 10x330mm BearTex: Coarse	78072707299	10
File belt 10x330mm BearTex: Medium		10
File belt 10x330mm BearTex: Fine		10
Norton tool bag		1

## FILE BELTS R929 **+++++**



- Combined SG and aluminium oxide abrasive grain provides an outstanding cut rate even at low to medium pressure and imparts an excellent surface finish
- Featuring a strong polyester cloth backing and phenolic bond with active fillers for a cool and fast cut

GRIT	10mm x 330mm	20mm x 520mm
P40	66623303110	66623303272
P60	66261144369	66261029755
P80	66623303270	66623303275
P120	66623303271	66623303276

## NEW RAPIDPREP SURFACE **+++++** CONDITIONING FILE BELTS



- Strong synthetic mesh and aluminium oxide abrasive bonded together with a smear resistant adhesive
- Open construction of non-woven material for tough cutting action without clogging or loading
- Ideal for removing paint, rust, adhesives, coatings and sealant corrosion in hard to access areas

GRADE	10mm x 300mm	PK QTY
Coarse	66623303110	10
Medium	66261144369	10
Fine	66623303270	10
Coarse	69957360172	10
Medium	63642578004	10
Very Fine	69957360176	10

# HANDY ROLLS

Great for manual sanding operations especially on curved surfaces thanks to the flexibility of the cloth backing. Available in grades from stripping to finishing.



## HANDY ROLLS R222 **++++**

- Aluminium oxide abrasive is sharp enough to remove material with manual pressure
- Cloth backing provides flexibility for sanding round pipes, contours and curves, can also be torn easily to size
- Resin bond system promotes excellent grain adhesion for applications from deburring to blending and finishing

GRIT	25mm x 25m	38mm x 25m	50mm x 25m	PK QTY
P40	63642531849	63642531828	63642531829	1
P50	63642531850	63642531826	63642531827	1
P60	63642531823	63642531824	63642531825	1
P80	63642531820	63642531821	63642534758	1
P100	63642531815	63642531817	63642531818	1
P120	63642531811	63642531812	63642531814	1
P150	63642531808	63642531809	63642531810	1
P180	63642531805	63642531806	63642531807	1
P220	63642531802	63642531803	63642531804	1
P240	63642531799	63642531800	63642531801	1
P280	-	63642536425	63642536426	1
P320	63642531796	63642531797	63642531798	1
P400	63642531793	63642531794	63642531795	1
P600	63642560206	63642539150	63642534757	1







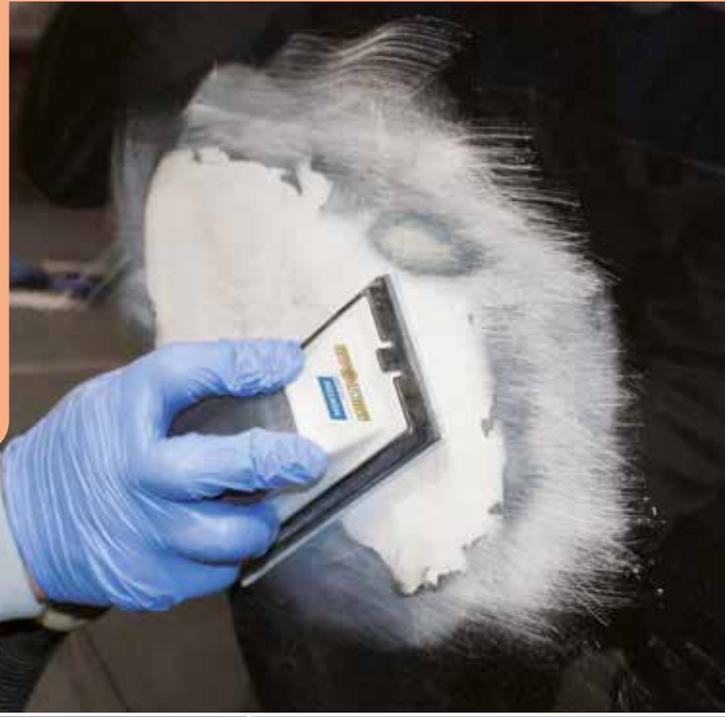
# MANUAL SANDING

<b>PRE-CUT ROLLS</b>	<b>40</b>
Cyclonic Multi-Air pre-cut rolls	
<b>CUT SHEETS &amp; SHEETS</b>	<b>41</b>
Cut sheets	
Sheets	
<b>ROLLS</b>	<b>45</b>
Self-grip rolls	
Paper rolls	
<b>SANDING BLOCKS, KITS &amp; HOSES</b>	<b>47</b>
Sanding blocks	
Hoses	
Sanding block kits	

# MANUAL SANDING

## PRE-CUT ROLLS

Norton Cyclonic pre-cut rolls are made using the latest technology to ensure that each stage of sanding provides the best finish for the next stage of the process, minimising sanding time, increasing productivity and providing the perfect surface finish prior to painting.



As part of the Norton Cyclonic Sanding System, these rolls provide the best solution for panel preparation, from filler levelling to primer sanding.



FOR MORE INFORMATION ABOUT CYCLONIC, SEE PAGE 06.



## CYCLONIC MULTI-AIR PRE-CUT ROLLS **+++++**



- As part of Cyclonic sanding system the colour coded backing represents each application step for fast and easy product selection in panel preparation, from filler levelling to primer sanding, speeding up the process
- Self sharpening ceramic grain delivers superior cutting performance and longer life than other abrasive grains. Ceramic grains also cut cooler, and wear more evenly, providing consistent sanding results and a distinctly uniform scratch pattern
- The No-Fil® formula prevents premature clogging of the abrasive, extending sanding time
- The self-grip backing is available in two dimensions that fit all sanding blocks for a fast and easy process from start to finish. Rolls are available in two dimensions with a self-grip backing to fit all sanding blocks; 70x125mm, 70x198mm, 70x420mm and 115x230mm. For Multi-Air sanding blocks, see page 47

STEP	COLOUR	APPLICATION	72mm x 12m	115mm x 12m	PK QTY	BOX QTY
Optional	Blue	Stripping & levelling (Heavy Duty)	66261151791	69957305936	1	4
1	Green	Stripping & filler levelling	66261151792	69957305937	1	4
2	Red	Filler finishing	66261151793	69957305939	1	4
3	Salmon	Primer sanding	66261151794	69957305940	1	4

# CUT SHEETS & SHEETS

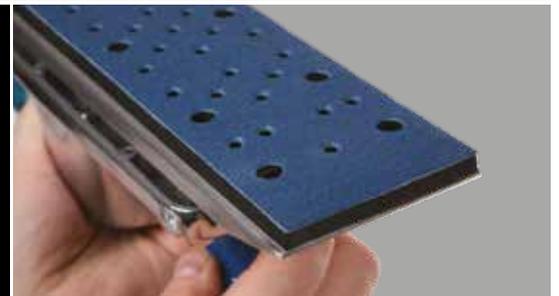
Manufactured to the most exacting standards, Norton's range of sanding sheets are second to none. Each product within the portfolio is designed to deliver a high quality, consistent finish at every stage of your process. Whether you are dry sanding primer, deburring, or removing scratches, Norton has a sanding sheet for your application.



MANUAL  
SANDING

## MULTI-AIR

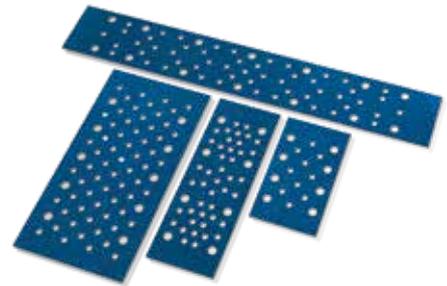
Norton Multi-Air cut sheets are specially designed for dry sanding operations, to cut faster, run cooler, resist loading and last longer than conventional sandpaper.



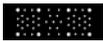
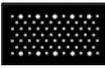
## MULTI-AIR WITH NORZON TECHNOLOGY H835 +++++



- Aggressive cutting performance for heavy applications including paint stripping and removal of body filler when sanding and flattening sharp edges, whilst imparting a consistent and uniform scratch pattern
- Heavy E weight paper backing adds resistance to help this range withstand tough removal of filler on bare metal



## MULTI-AIR WITH NORZON TECHNOLOGY

GRIT	 70 x 125mm	 70 x 198mm	 70 x 420mm	 115 x 230mm	PK QTY	BOX QTY
P40	69957394449	69957394363	69957394450	69957394452	50	200
P60	69957394350	69957394367	69957394358	69957394453	50	200
P80	69957394355	69957394369	69957394360	69957394454	50	200
P120	69957394357	69957394451	69957394361	69957394455	50	200

For Multi-Air sanding blocks, See page 47

# MANUAL SANDING



## MULTI-AIR PLUS A975 **+++++**



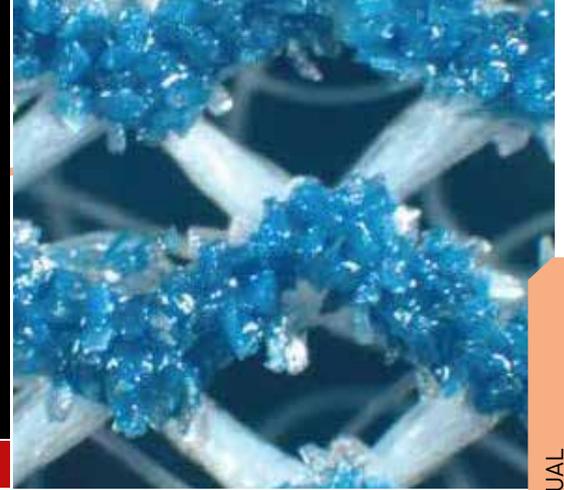
- The advanced No-Fil® coating both prevents build-up of dust and avoids premature clogging. In very fine grits, it can be used for final dry sanding before spraying, without the risk of developing runs
- Patented Norton ceramic grain is blended with premium heat-treated aluminium oxide to deliver a very high cut rate that lasts up to twice as long as conventional abrasives and imparts a consistent, uniform scratch pattern
- A unique fibre-reinforced latex paper backing adds to the flexibility and makes the cut sheets tear resistant in all the applications
- Specifically designed for paint sanding from levelling filler to finishing primer
- With the self-grip backing, the Multi-Air Plus is easily affixed or removed from the sanding block as required



GRIT	 70 x 125mm	 70 x 198mm	 70 x 420mm	 115 x 230mm	PK QTY	BOX QTY
P80	69957394456	69957394470	69957394463	69957394479	50	200
P120	69957394457	69957394472	69957394464	69957394481	50	200
P150	69957394458	69957394473	69957394465	69957394482	50	200
P180	69957394459	69957394474	69957394466	69957394483	50	200
P220	69957396408	69957396410	69957396406	69957396414	50	200
P240	69957394460	69957394475	69957394467	69957394484	50	200
P280	69957396409	69957396411	69957396407	69957396415	50	200
P320	69957394461	69957394477	69957394468	69957394485	50	200
P400	69957394462	69957394478	69957394469	69957394486	50	200



Experience powerful dust extraction with Norton MeshPower. A significant upgrade on traditional perforated discs, this solution is truly multi-functional. Designed with thousands of holes that are created by a unique mesh matrix, the MeshPower structure provides excellent dust extraction in any application. A reduction in clean up time is also a welcome benefit for any busy sander!



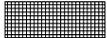
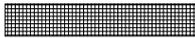
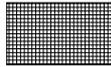
FOR MORE INFORMATION ON MESHPOWER SEE PAGE 08

## MESH POWER CERAMIC M920 **+++++**



- Ceramic grain provides the highest performance thanks to its micro-fracturing properties which means the abrasive stays sharper and lasts longer than the aluminium oxide version
- No-Fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the product
- Abrasive can be used wet or dry for the perfect results
- No defined hole pattern, saves time and effort aligning holes, just apply, and go



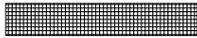
GRIT	 70 x 125mm	 70 x 198mm	 70 x 420mm	 115 x 230mm	PK QTY	BOX QTY
P80	69957325770	69957325962	69957325986	69957326057	50	200
P120	69957325772	69957325963	69957325987	69957326062	50	200
P180	69957325773	69957325964	69957325988	69957326063	50	200
P240	69957325774	69957325965	69957325990	69957326065	50	200
P320	69957325775	69957325966	69957325991	69957326068	50	200

## MESH POWER ALUMINIUM OXIDE M220 **++++**



- Good performance on primer, filler, paint, lacquer, fibreglass, aluminium, gel coat and plastic in panel repair, spot repair and bumper repair on used or new panels. Use by hand or with a machine
- No-Fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the product
- Abrasive can be used wet or dry for the perfect results
- No defined hole pattern, saves time and effort aligning holes, just apply, and go



GRIT	 70 x 198mm	 70 x 420mm	PK QTY	BOX QTY
P80	69957326280	69957326288	50	200
P120	69957326281	69957326289	50	200
P180	69957326283	69957326291	50	200
P240	69957326285	69957326292	50	200
P320	69957326286	69957326294	50	200

# MANUAL SANDING

MANUAL SANDING



## NORTON PRO A275 **++++**

- Aluminium oxide abrasive grain for manual sanding of all paint layers and lacquer, until smoothing clear coat
- No-Fil® layer helps to prevent loading, meaning sheets can be used for longer
- Sheets can be used for manual sanding at size (230x280mm) or folded/cut and used with an orbital machine or manual sanding block, pre-cut sheets (115x280mm) are also for use by hand or with an orbital sander

**PRO**

### PRE-CUT SHEETS

GRIT	115 x 280mm	PK QTY
P80	63642588214	50
P120	63642588217	50
P150	63642588218*	50
P180	63642588221	50
P220	63642588222*	50
P240	63642588223	50
P280	63642588224	50
P320	63642588225	50
P400	63642588226	50
P500	63642588227*	50
P600	63642588228*	50

\* Made-to-order

### SHEETS

GRIT	230 x 280mm	PK QTY
P80	63642558015	50
P100	63642585256	50
P120	63642558016	100
P150	63642586145	100
P180	63642558017	100
P220	63642586139	100
P240	63642558018	100
P280	63642585742	100
P320	63642586132	100
P360	63642586133	100
P400	63642586134	100
P500	63642586136	100
P600	63642586137	100
P800	63642586138	100



# ROLLS

A range of high performance abrasive rolls for fairing, shaping, sanding and finishing panels, boats, plugs and moulds. They are easy to use and compatible with any sanding block, file and fairing board.



## MESH POWER ROLLS CERAMIC M920 **+++++**



- Ceramic grain provides the highest performance thanks to its micro-fracturing properties which mean the abrasive stays sharper and lasts longer than other rolls
- Ideal for a wide range of surfaces and applications including primer, filler, paint, lacquer, fibreglass, aluminium, gel coat and plastic in panel repair, spot repair and bumper repair on used or new panels
- The abrasive grain is impregnated with No-Fil® coating, which resists clogging and extends the product life
- Works perfectly wet or dry, by hand or with a machine



**MESH-POWER™**

GRIT	75mm x 10m	115mm x 10m	PK QTY	BOX QTY
P80	69957326171	69957326269	1	4
P120	69957326176	69957326270	1	4
P180	69957326178	69957326271	1	4
P240	69957326179	69957326272	1	4
P320	69957326182	69957326273	1	4

## SELF-GRIP ROLLS H231 **++++**



- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Ideal for sanding filler, wood, fibreglass and composites



GRIT	115mm x 25m	PK QTY
P40	69957391121	2
P60	69957391123	2
P80	69957391133	2

# MANUAL SANDING



**PRO**

## NORTON PRO ROLLS A275 **++++**



- Thanks to the E-weight paper backing combined with a premium resin bond, this aluminium oxide roll is designed for heavy duty sanding on metal, filler, primer, wood and solid surfaces
- Anti-static No-Fil® treatment applied to the abrasive prevents clogging when in use

GRIT	115mm x 25m	PK QTY
P120	69957391218	2
P150	69957391219	2
P180	69957391220	2
P220	69957391221	2
P240	69957391222	2
P320	69957391224	2
P400	69957391225	2



**PRO**

## NORTON PRO PAPER ROLLS A275 **++++**

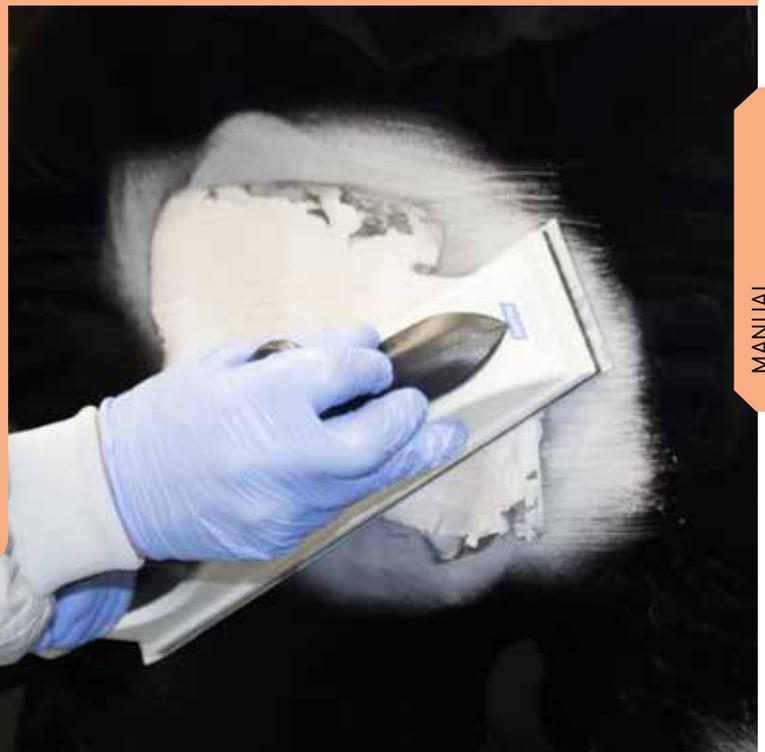
- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Ideal for sanding filler, primer, gel-coat, aluminium, wood and composite materials

GRIT	100mm x 50m	115mm x 50m	PK QTY
P80	63642591122	69957380739	2
P120	63642591123	69957380761	2
P150	69957391073	69957380765	2
P180	63642591124	69957380767	2
P220	63642590924	69957380769	2
P240	63642590927	69957380777	2
P280	-	69957380778	2
P320	63642591649	69957380779	2
P400	69957391077	69957380781	2
P500	-	69957396696	2



# SANDING BLOCKS, KITS & HOSES

Multi-Air sanding blocks are ergonomic, resistant and built for the best dust extraction. The special rubber grip provides good handling. All the Multi-Air blocks are provided with a regulating valve to regulate suction power and optimize air/dust flow.



## MULTI-AIR SANDING BLOCKS

- The perfect partner for Norton abrasives for high dust extraction, including Norton Cyclonic, Multi-Air or MeshPower, for cut sheets or rolls, available in a range of sizes for any product dimension
- An in-built air chamber keeps sanding dust-free and the workplace clean
- Robust, impact resistant plastic body that has been built to last and stand up to the rigours of day-to-day use
- Comfortable rubber grip helps the user maintain control over the process



**MULTI-AIR**

				
70 x 125mm	70 x 198mm	70 x 400mm	115 x 230mm	PK QTY
69957396645	69957396646	69957396648	69957396644	1

## ATTACHABLE HOSE

- The 4m flexible tube comes with a universal conical adaptor that can be connected to any vacuum system. This universal adaptor can be removed to be connected directly to an adapted vacuum system.



DESCRIPTION	ART NO.	PK QTY
25/30mm x 4m	07660767979	1



## SANDING BLOCK STARTER KIT

Contains one sanding block in the following dimensions:

- 70 x 125mm
- 70 x 198mm
- 70 x 400mm
- 115 x 230mm

Also contains valve and adaptor for fixing to the machine

DESCRIPTION	ART NO.	PK QTY
Starter kit	69957396649	1



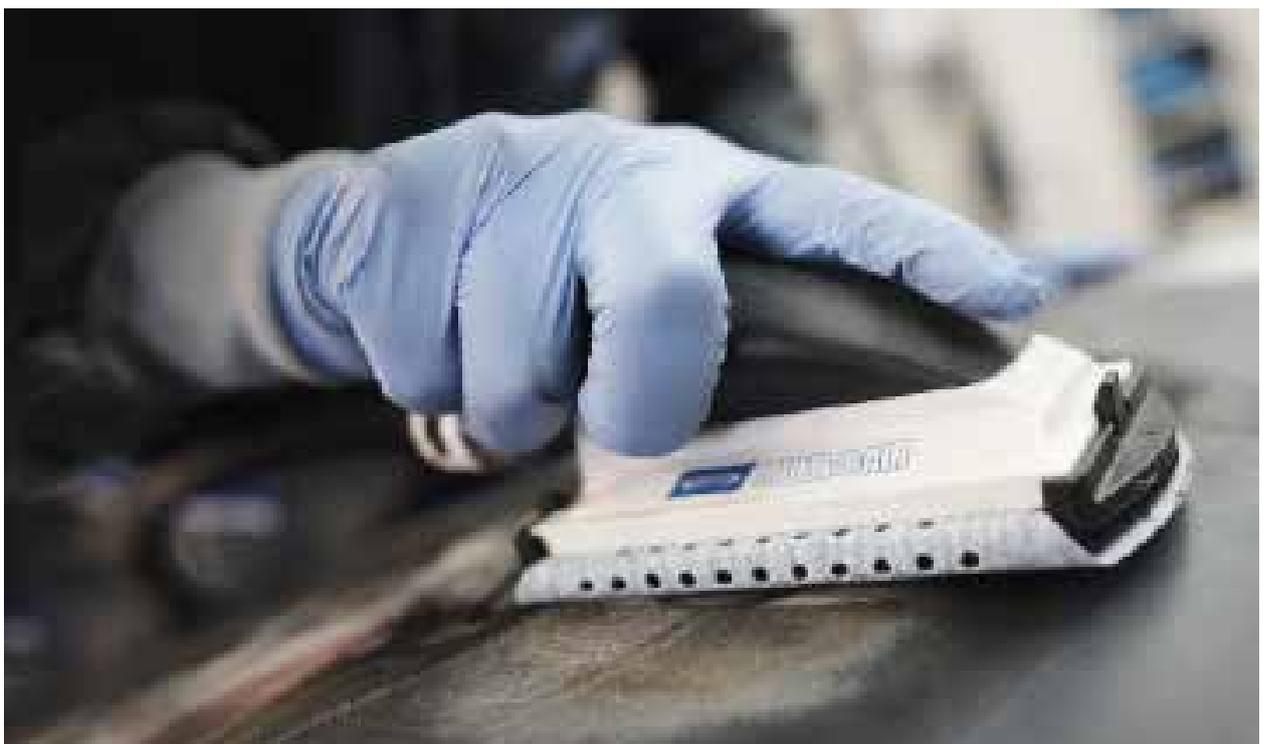
The Multi-Air sanding blocks use Norton Multi-Air discs



## MULTI-AIR SANDING BLOCK KIT

- Manual sanding block with a set of 3 self-gripping interchangeable plates: straight, concave and convex
- For use with Multi-Air discs, in self-grip or Soft-Touch
- Kit contains an air valve

DESCRIPTION	ART NO.	PK QTY
Fits Multi-Air 150mm discs	077696024493	1





# MACHINE SANDING

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## SANDING DISCS

Cyclonic Multi-Air discs & starter kit

Multi-Air discs

MeshPower discs

Multi-Air back-up pads & interfaces

Blue Fire discs

Norton Pro & Pro Plus discs

Norton Pro & Pro Plus smart repair discs

Norton Pro film discs

Gold Reserve discs

Self-grip back-up pads & interfaces

Accessories

**50**

## CUT SHEETS

Multi-Air cut sheets

Multi-Air plus cut sheets

**66**

# MACHINE SANDING

## SANDING DISCS

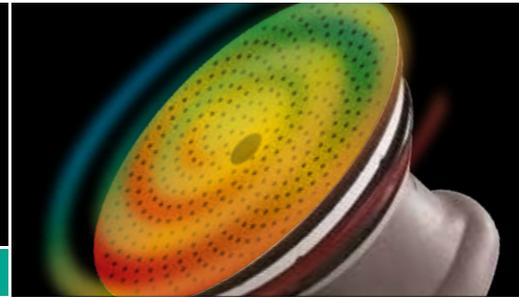
Norton has a sanding disc for every automotive refinish application. From cost effective aluminium oxide and aggressive NorZon grain to the highest performance ceramic sheets and discs, including Norton Cyclonic, the ultimate solution for the whole repair process. With standard, self-gripping, perforated and mesh backed discs, paint stripping, smoothing body filler, flattening sharp edges and sanding door panels has never been easier.



### **CYCLONIC** MULTI-AIR

Norton Cyclonic is the ultimate all-in-one sanding system for car repair, colour-coded by application for quick and easy product selection. The next generation in sanding technology. The range includes: discs, rolls, dispenser and accessories.

NORTON CYCLONIC SANDING SYSTEM. SEE PAGE 06 FOR MORE INFORMATION



### **CYCLONIC** MULTI-AIR



#### MOUNTING

To be used on 150mm Multi-Air back-up pads on orbital sander. See page 57.

## CYCLONIC MULTI-AIR A975 **+++++**



- Made with super sharp ceramic A975 grain and No-Fil® technology for the ultimate cutting performance and a longer product life than conventional grain types. Ceramic grains also cut cooler, and wear more evenly for a consistent finish throughout the life of the disc
- For finishing applications, finer grade discs have a thin foam backing which adapts to surface contours for a smooth, consistent finish. Use with a Multi-Air back-up pad for the best performance
- Ultra precise laser cutting technology produces a flatter disc, increasing the abrasive surface area and optimising dust extraction
- Self-grip backing and easy to align hole configuration reduces downtime wasted between disc changes



STEP	COLOUR	APPLICATION	BACKING	150mm	PK QTY	BOX QTY
Optional	Blue	Stripping & levelling (heavy duty)	Self-Grip	66261151661	100	400
1	Green	Stripping & filler levelling	Self-Grip	66261151676	100	400
2	Red	Filler finishing	Self-Grip	66261151683	100	400
3	Salmon	Primer sanding	Micro Soft-Touch	66261151796	50	400
4	Fuchsia	Primer finishing	Micro Soft-Touch	66261151672	50	400
Optional	Turquoise	Fadeout & blending	Micro Soft-Touch	66261151684	50	400

# CYCLONIC MULTI-AIR STARTER KIT A975 **+++++**



This unique starter kit contains 30 Cyclonic Multi-Air sanding discs, 5 of each step and 1 back-up pad, providing everything your customers need to trial the new sanding system



ART. NO.	PK QTY
66261151852	1

## NORTON CYCLONIC DISPENSER

A handy storage unit for organising and dispensing the full range of Norton Cyclonic discs and rolls. One dispenser fits two discs and two multiple units can be fixed together to store the whole range



ART. NO.	PK QTY
66261151832	1

MACHINE  
SANDING



# REFINISHING REINVENTED

**THE COMPLETE PROCESS SOLUTION**

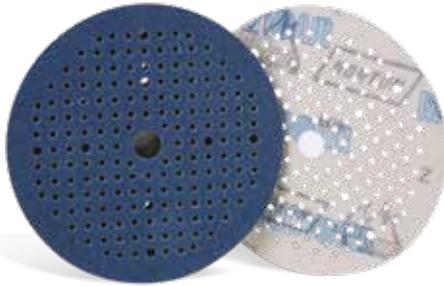
FOR MORE INFORMATION SEE PAGE 06



# MACHINE SANDING

**MULTI-AIR**

Made with premium abrasive grain, Multi-Air discs provide substantially longer life thanks to excellent dust extraction which reduces clogging, and faster cut than conventional abrasives. Available with a Soft-Touch backing.



## MULTI-AIR WITH NORZON TECHNOLOGY H835

+++++



- Sharp NorZon grains cuts through old paint layers, body filler and smooth sharp edges with ease and the open coating helps to prevent clogging
- High strength E-weight paper backing is tear resistant and significantly reduces common issues such as curling and edge chipping
- A full resin bond system maintains grain adhesion, ensuring the grain stays intact for longer for maximum productivity for the life of the disc
- Self-grip backing facilitates quick and easy disc changing

**MULTI-AIR**  
WITH NORZON TECHNOLOGY



### MOUNTING

For use with a Multi-Air back-up pad on an orbital sander. See page 57.

GRIT	150mm	PK QTY	BOX QTY
P40	66261086898	50	200
P60	66261086903	50	200
P80	66261181412	50	200
P120	66261086905	100	400



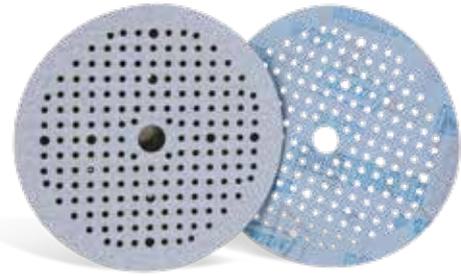
## MULTI-AIR PLUS A975 **+++++**



- SG ceramic blended with heat treated aluminium oxide grains provides a high, fast cut rate on primer, paint, composites, marine gel coat and non-ferrous metals
- The blend of grain provides a consistent and uniform scratch pattern, maintaining the desired surface finish and excellent wear resistance
- In P80-P120 discs, the backing is thicker for more aggressive use, P150-P800 is thinner, for better flexibility in finer applications
- The unique hole configuration and No-Fil® coating resists loading to extend disc life by up to two times longer than conventional discs when sanding dry or wet. Disc colour will not transfer to the surface of the working area



GRIT	125mm	150mm	PK QTY	BOX QTY
P80	63642563535	63642565916	100	400
P120	63642563536	63642523429	100	400
P150	63642563537	63642523430	100	400
P180	63642563538	63642565920	100	400
P220	-	63642523434	100	400
P240	63642563540	63642523435	100	400
P280	-	63642523436	100	400
P320	63642563542	63642523437	100	400
P400	63642563543	63642565925	100	400
P500	66254477930	66254477924	100	400
P600	-	63642532657	100	400
P800	66254477934	66254477926	100	400



**MULTI-AIR<sup>+</sup>**

### MOUNTING

For use with a 125mm and 150mm medium or hard Multi-Air back-up pad on an orbital sander. See page 57.

## MULTI-AIR PLUS SOFT-TOUCH A975 **+++++**



- Premium, SG ceramic grain blended with heat-treated aluminium oxide grains provide excellent cutting action for a very high level finish
- The foam backing is colour coded to aid quick product identification for each stage of sanding
- Fibre-reinforced latex paper creates a flexible and tear resistant backing
- Unique hole configuration and No-Fil® coating significantly improves load resistance with no risk of colour transfer thanks to the pigment free layer



COLOUR	GRIT	APPLICATION	150mm	PK QTY	BOX QTY
Red	P220	Sanding filler before primer	66261110863	20	120
Salmon	P320	Sanding cataphoretic coats and primer	63642595575	20	120
Yellow	P400	Sanding polyurethane primer	63642595577	20	120
Dark Blue	P500	Cutting back lacquer before a flush joint	66254477927	20	120
Blue	P800	Blending on clear coat	66254477932	20	120
White	P1000	Before polishing and buffing	63642536301	20	120
Green	P1500		66261110864	20	120



**MULTI-AIR<sup>+</sup>**  
SOFT TOUCH

### MOUNTING

For use with a Multi-Air back-up pad on an orbital sander. See page 57.

# MACHINE SANDING



## MULTI-AIR PLUS STARTER KIT A975

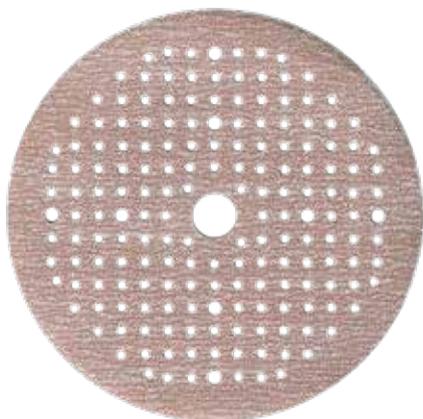
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Contains a Multi-Air back-up pad and variety of discs with the Multi-Air hole configuration, providing all you need to trial the Multi-Air process system.

**MULTI-AIR<sup>+</sup>**

GRIT	TYPE	QTY IN KIT	ART. NO.	PK QTY
	Medium Multi-Air Pad	1		
P80	Multi-Air NorZon	5		
P120		5		
P240	Multi-Air	5	63642587576	1
P320		5		
P400		5		
P400		5		
P500	Multi-Air Soft-Touch	5		
P800		5		



## MULTI-AIR A275

++++



- Premium, heat-treated aluminium oxide grains provide a fast cut rate in the final sanding stages
- Fibre-reinforced latex paper creates a flexible and tear resistant backing
- Unique hole configuration and No-Fil coating significantly improves load resistance and eliminates the risk of colour transfer thanks to the pigment free layer



GRIT	125mm	150mm	PK QTY	BOX QTY
P80	63642563513*	63642560561*	100	400
P120	63642563514*	63642560562*	100	400
P150	63642563515*	63642560563*	100	400
P180	63642563516*	63642560564*	100	400
P220	63642563517*	63642560565*	100	400
P240	63642563518*	63642560566*	100	400
P280	-	63642560567*	100	400
P320	63642563520*	63642560568*	100	400
P360	-	63642560569*	100	400
P400	63642563522*	63642560570*	100	400
P500	63642563523*	63642560571*	100	400
P600	63642563524*	63642560572*	100	400
P800	63642563525*	63642560573*	100	400

\* Made-to-order

### MOUNTING

To be used on Multi-Air back-up pads on orbital sanders.

**MULTI-AIR**

# MULTI-AIR SOFT TOUCH A275 **++++**



- Premium, heat-treated aluminium oxide grains provide excellent cutting action for a very high level finish
- The foam backing is colour coded to aid quick product identification for each stage of sanding
- Fibre-reinforced latex paper creates a flexible and tear resistant backing
- No-Fil® coating is both water based and pigment-free to significantly improve load resistance and eliminate the risk of colour transfer



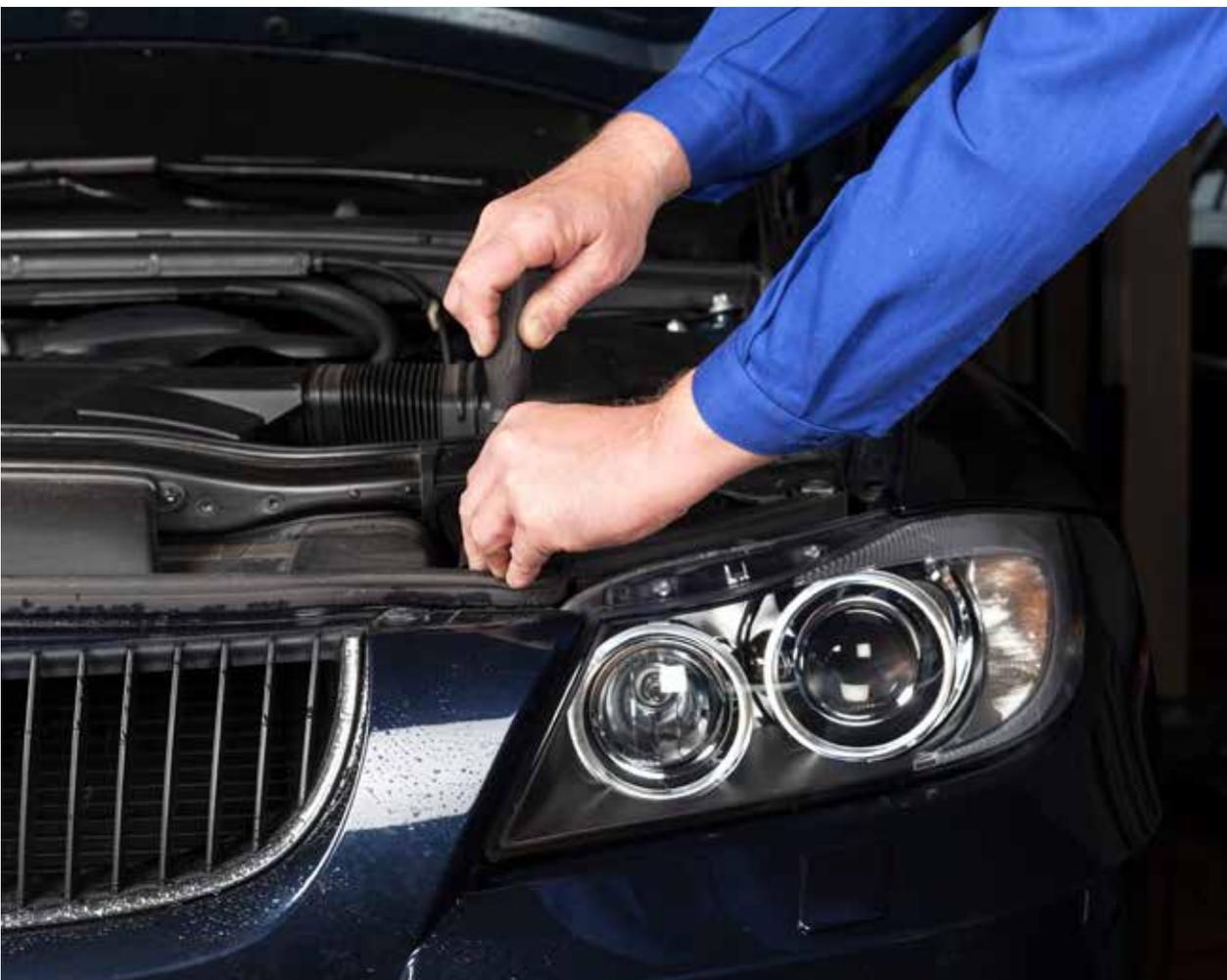
COLOUR	GRIT	APPLICATION	150mm	PK QTY	BOX QTY
Red	P220	Sanding filler before primer	66261032770*	20	120
Salmon	P320	Sanding cataphoretic coats and primer	66261032772	20	120
Yellow	P400	Sanding polyurethane primer	66261032773	20	120
Dark Blue	P500		66261032774	20	120
Blue	P800	Cutting back lacquer before a flush joint	66261032775	20	120
White	P1000	Blending on clear coat	66261034247	20	120
Green	P1500	Before polishing and buffing	66261034248	20	120

\* Made-to-order



### MOUNTING

To be used on Ø125mm and Ø150mm Multi-Air back-up pads on orbital sanders. For detailed information see page 57.



# MESH-POWER™

Experience powerful dust extraction with Norton MeshPower. A significant upgrade on traditional perforated discs, this solution is truly multi-functional.

FOR MORE INFORMATION ON Multi-Air SEE PAGE 08



## APPLICATION GUIDE

GRIT	APPLICATION	BACK-UP PAD	DA SANDER	RPM
P80	Heavy stripping, reinforced filler levelling	Multi-Air HARD	Orbit 5mm	
P120	Paint stripping, filler levelling			
P180	Filler sanding, plastic sanding (bumpers)	Multi-Air MEDIUM	Orbit 2.5mm	
P240	Filler sanding, plastic finishing (bumpers)			
P320	Panel sanding, primer sanding			
P400	Primer finishing			



## MESHPower CERAMIC M920 **+++++**



- Ceramic grain provides the highest cutting performance thanks to its microfracturing properties, meaning the abrasive stays sharper and lasts longer than the aluminium oxide version
- For use on primer, filler, paint, lacquer, fibreglass, aluminium, gel coat and plastic in panel repair, spot repair and bumper repair on used or new panels
- No-Fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the disc
- Abrasive can be used wet or dry for the perfect result
- No defined hole pattern, saves time and effort aligning holes, just apply, and go

**CERAMIC ADVANTAGE**

Ceramic grain provides the ultimate material removal, best productivity, longest life and finest finish.

GRIT	150mm	203mm	PK QTY	BOX QTY
P80	69957325723	69957326072	50	400
P120	69957325730	69957326073	50	400
P180	69957325731	69957326075	50	400
P240	69957325732	69957326076	50	400
P320	69957325733	69957326077	50	400
P400	69957325736	69957326078	50	400

### MOUNTING

For best performance, use with Multi-Air back-up pad, and for longer pad life, use with the pad saver, see page 57.

MACHINE SANDING

# MESHPOWER ALUMINIUM OXIDE M220 **++++**



- A good choice for sanding primer, filler, paint, lacquer, fibreglass, aluminium, gel coat and plastic in panel repair
- No-Fil® coating resists loading and provides consistent sanding for the entire life of the disc
- Ideal for wet or dry processes
- The self-gripping mesh backing not only provides unbeatable dust extraction, but saves time when changing over; just apply, and carry on



GRIT	150mm	PK QTY	BOX QTY
P80	69957326274	50	400
P120	69957326275	50	400
P180	69957326276	50	400
P240	69957326277	50	400
P320	69957326278	50	400
P400	69957326279	50	400



**MESH-POWER™**

### MOUNTING

For best performance, use with Multi-Air back-up pad, and for longer pad life, use with the pad saver, see below.

MACHINE  
SANDING

## MULTI-AIR BACK-UP PADS

The Multi-Air back-up pad draws dust into a collection chamber for optimal airflow and powerful dust extraction

DENSITY	APPLICATIONS
<b>Hard</b>	Heavy duty sanding, best for flat surfaces or dimensions
<b>Medium</b>	Scuffing, shaping, sanding and finishing, for use on filler, primer, paint, clear coat, wood, plaster, composites, metal
<b>Soft</b>	Final sanding, to obtain the best finishes



**MULTI-AIR**

Packed in individual boxes with Festool and Rupes adapter, M8 & 5/16" bolts, one metal and three fibre ring spacers.

DIMENSIONS	TYPE	ART NO.	PK QTY
125mm	Medium (Suitable for Festool)	63642563533	1
	Soft	63642563534	1
	Medium HT** (Compatible with most common brands such as Dynabrade, Rupes, except Festool)	66261067436	1
150mm	Hard	7660719198	1
	Soft	63642560605	1
	Medium HT** (Suitable for Festool and Rupes)	63642585872	1
	Medium HT** - Fixed screw (Compatible with most common brands such as Dynabrade, Rupes, except Festool)	63642582245	1
	Adapter for Rupes	63642526648*	1
	Adapter for Rupes SK2	66261131280	1

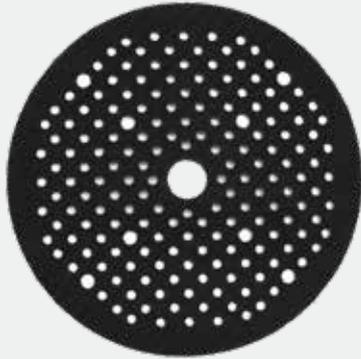
\* Made-to-order    \*\*HT: High Temperature

# MACHINE SANDING



## MULTI-AIR INTERFACE PADS

DIAMETER	ART NO.	PK QTY
125mm	63642585864	16
150mm	07660719359	12



## NORTON MULTI-AIR PAD SAVER



DIMENSIONS	TYPE/GRADE	ART NO.	PK QTY
150mm	Multi-Air	69957328425	1
	14 + 1 holes	69957328430	1



**BLUEfire**

## BLUE FIRE H835 **+++++**



- Sharp NorZon grains cut through old paint layers to bare metal, body filler and smooth sharp edges with ease and the open coating helps to prevent clogging
- High strength E-weight paper backing is tear resistant and significantly reduces common issues such as curling and edge chipping
- A full resin bond system maintains grain adhesion, ensuring the grain stays intact for longer for maximum productivity for the life of the disc
- Self-grip backing facilitates quick and easy disc changing



150mm  
15 HOLES



203mm  
8 HOLES

GRIT	150mm 15 HOLES	203mm 8 HOLES	PK QTY
P40	-	69957391263	25
	66254444904	-	50
P60	-	69957391268	25
	66254444905	-	50
P80	66254444908	69957391269	50
P120	-	69957391272	50
	66254444909	-	100

### MOUNTING

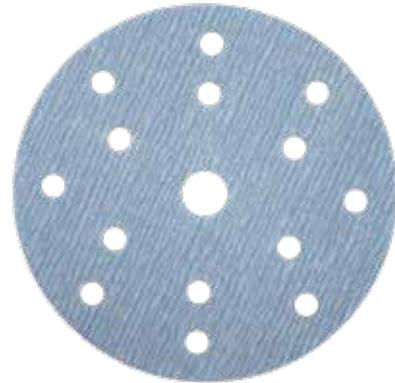
For use with a hard density 150mm Norton self-grip back-up pad. See page 64.

\* Made-to-order

# NORTON PRO PLUS A975 **+++++**



- Using a combination of SG and premium heat-treated aluminium oxide grains, Norton Pro Plus provides excellent cutting with a uniform scratch pattern on primer, paint, composites, marine gel coat, non-ferrous metals and ceramic coatings
- Thanks to the combination of premium grain, Pro Plus has the most aggressive yet cool cut with excellent wear resistance, lasting up to twice as long as conventional discs
- In P80-P120 discs, the backing is thicker for more aggressive use, P150-P800 has a thinner paper backing for better flexibility in finer applications
- The No-Fil® coating resists loading to extend disc life when sanding dry or wet. Disc colour will not transfer to the surface of the working area



**PRO+**

GRIT		
	150mm 15 HOLES	203mm 8 HOLES
P80	66254477881	66261111705
P120	66254477879	66261111708
P150	66254477882	66261111709
P180	66254477883	66261111710
P220	66254477884	66261111713
P240	66254477885	66261111714
P280	66254477886	-
P320	66254477887	66261111715
P400	66254477888	-
P500	66254476601	-
P600	63642532659	-
P800	66254479091	-
PK QTY	100	100
BOX QTY	400	100

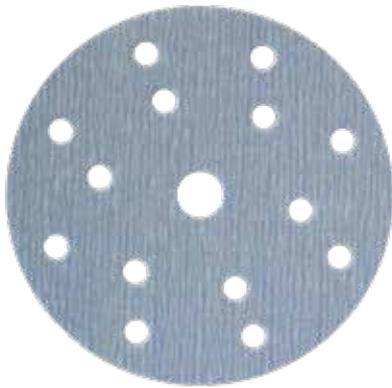
## MOUNTING

For use with a 150mm Norton back-up pad on an orbital sander. See page 64.

\* Made-to-order



# MACHINE SANDING



**PRO+**

## NORTON PRO PLUS

SOFT TOUCH A975 **+++++**



- Premium, SG ceramic grain blended with heat-treated aluminium oxide grains provide excellent cutting action for a very high level finish
- The foam backing is colour coded to aid quick product identification for each stage of sanding and increasing the quality of surface finish by conforming to curves, edges and contours
- Fibre-reinforced latex paper creates a flexible and tear resistant backing
- No-Fil® coating is both water based and pigment-free to significantly improve load resistance and eliminate the risk of colour transfer



COLOUR	GRIT	APPLCIATION	150 x 14mm 15 HOLES	PK QTY	BOX QTY
Salmon	P320	Sanding polyurethane primer	66261108763	20	80
Yellow	P400		66261108817	20	80
Dark Blue	P500		66261108819	20	80
Blue	P800	Cutting back lacquer before a flush joint	66261108820	20	80
White	P1000	Retouching clear coat	66261108822	20	80
Green	P1500	Before polishing and buffing	66261110861	20	80

### MOUNTING

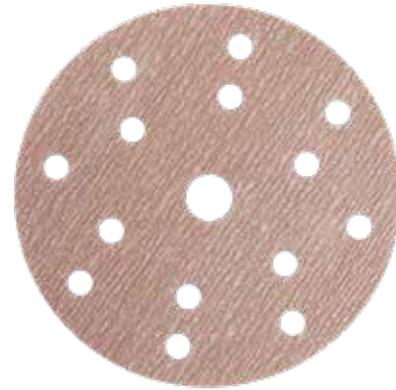
For use with a medium 150mm Norton self-grip back-up pad on an orbital sander. See page 64.



# NORTON PRO A275 **+++++**



- Heat-treated high performance aluminium oxide grain provides Norton Pro with a fast cut rate and a consistent, uniform scratch pattern
- Discs are flexible and tear resistant due to their fibre-reinforced latex paper backing which is heavier in grits P80-P120 for more aggressive applications and lighter weight in finer grits for more flexibility
- The No-Fil® layer is added to resist loading and is pigment-free, which eliminates the risk of colour transfer to the surface



**PRO**



150mm  
15 HOLES



203mm  
8 HOLES

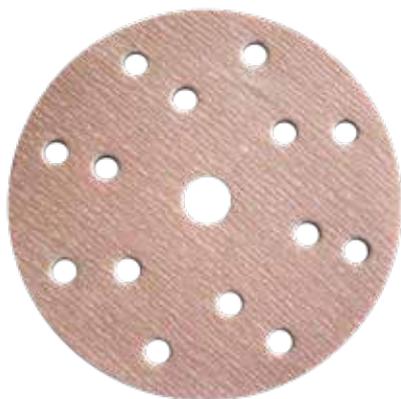
GRIT	150mm 15 HOLES	203mm 8 HOLES
P80	66254405540	63642585236
P100	66254405542	63642585242
P120	66254405528	63642585243
P150	66254405530	63642585244
P180	66254405546	63642585245
P220	66254405548	-
P240	66254405549	63642585248
P280	66254405550	-
P320	66254405539	63642585250
P360	66254405551	-
P400	66254405552	63642585252*
P500	66254405553	-
P600	66254405554	-
P800	66254405555	-
PK QTY	100	100
BOX QTY	400	100

\* Made-to-order

## MOUNTING

For use with 150mm and 203mm Norton back-up pad on an orbital machine. See page 64.

# MACHINE SANDING



**PRO**  
SOFT TOUCH

## NORTON PRO SOFT TOUCH

A275 **++++**



- Soft-Touch discs have a colour coded foam backing designed to make sanding curves and contours easy and product identification instant
- Premium, heat-treated aluminium oxide grain delivers a rapid cut rate and outstanding performance with a fluid and linear sanding result without cutting through to the paint layer
- The No-Fit® layer resists dust build-up on the disc, maintaining excellent cutting action throughout the disc life
- Fibre-reinforced latex paper backing makes discs tear resistant and flexible, supporting applications from sanding to finishing

### MOUNTING

For use with a medium 150mm Norton self-grip back-up pad on an orbital sander. See page 64.



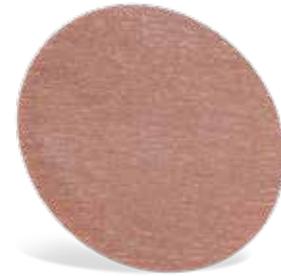
COLOUR	GRIT	APPLCIATION	150 x 14mm 15 HOLES	PK QTY	BOX QTY
Salmon	P320		66623382800	20	80
Yellow	P400	Sanding polyurethane primer	66623382802	20	80
Dark Blue	P500		66623382803	20	80
Turquoise	P800	Cutting back lacquer before a flush joint	66623382804	20	80
White	P1000	Retouching clear coat	66623382806	20	80
Green	P1500	Before polishing and buffing	-	20	80

\* Made-to-order

# NORTON PRO SMART REPAIR A275 **++++**



- When an operation calls for more precision or is in a small area, the Norton Smart Repair System offers a good sanding solution in small disc size
- Heat-treated high performance aluminium oxide grain provides Norton Pro with a fast cut rate and a consistent, uniform scratch pattern
- Flexible and tear resistant due to their fibre-reinforced latex paper backing which is thicker in coarser grits to support more aggressive applications
- The No-Fil® layer is added to resist loading and is pigment-free, which eliminates the risk of colour transfer to the surface



**PRO**

GRIT	76mm	PK QTY	BOX QTY
P80	63642585133	50	100
P150	63642585148	50	100
P180	63642585150	50	100
P220	63642585153	50	100
P240	63642585156	50	100

GRIT	76mm	PK QTY	BOX QTY
P320	63642569699	50	100
P400	63642585169	50	100
P500	69957391303	50	100
P800	63642585172	50	100
P1000	63642585180	50	100

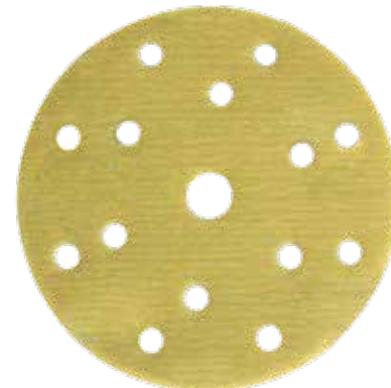
### MOUNTING

To be used on 76mm pad. Use interface pad with finer grits. See page 64.

# NORTON PRO FILM Q275 **++++**



- The film backing is key to this product, providing a smooth, consistent scratch pattern for a flawless finish
- The film backing is also strong and tear resistant and being self-gripping, disc changes are quick and easy, speeding up process time
- Heat-treated aluminium oxide grain with No-Fil® stearate layer on the abrasive, limits dust build-up when dry sanding for fast cutting and good material removal rate
- A wide grit range available from P80 to P1500 for the most common sanding and preparation applications



**PRO**  
FILM

GRIT	150mm 15 HOLES	PK QTY	BOX QTY
P80	77696085879	100	400
P120	77696088028	100	400
P150	77696088145	100	400
P180	77696088146	100	400
P220	77696088147	100	400
P240	77696088149	100	400
P320	77696088150	100	400

GRIT	150mm 15 HOLES	PK QTY	BOX QTY
P400	77696088151	100	400
P500	77696088152	100	400
P600	77696088153	100	400
P800	77696088154	100	400
P1000	77696088155	100	400
P1200	77696088156	100	400
P1500	77696088388	100	400

**MOUNTING:** For use with a 150mm Norton self-grip back-up pad on an orbital sander. See page 64.

# MACHINE SANDING



## GOLD RESERVE A296



- With sharp aluminium oxide grains, Gold Reserve is ideal for feather edging, stripping old paint and dry sanding of filler
- Durable latex paper backing supports tougher applications whilst maintaining flexibility and is resistant to tearing
- The No-Fil® water based stearate layer prevents dust build-up on the disc meaning it can be used for longer until being changed

**GOLD RESERVE**



GRIT	150mm 15 HOLES	PK QTY	BOX QTY
P80	66261097523	100	400
P120	66261097529	100	400
P150	66261097531	100	400
P180	66261097532	100	400
P220	66261097533	100	400
P240	66261097534	100	400



GRIT	150mm 15 HOLES	PK QTY	BOX QTY
P280	66261097537	100	400
P320	66261097538	100	400
P400	66261097539	100	400
P500	66261097540	100	400
P600	66261097542	100	400
P800	66261097543	100	400



## NORTON PRO SELF-GRIP BACK-UP PADS

- Self-grip back-up pads are available in four hole configurations, three densities and with a versatile attachment system (M8 & 5/16" + key + 3 washers)
- To improve the versatility of Norton discs, a complete range of interface pads and conversion interfaces are also available

DIAMETER	PERFORATIONS	TYPE	DENSITY			PK QTY
			SOFT	MEDIUM	HARD	
76mm	No holes	5/16"	-	63642567810	-	6
150mm	No holes	5/16" & M8	-	66623338436	-	1
	6 + 1 holes	5/16" & M8	66623338441*	66623338445	66623338446	1
	8 + 1 holes	5/16" & M8	66623338447*	66623338448	-	1
	15 holes	5/16" & M8	66623338452	66623338450	66623338451	1
203mm	8 holes	M5	-	69957371442*	-	3

DIAMETER	TYPE	ART NO.	PK QTY
150mm	Adapter for Rupes	63642526648*	1
	Adapter for Rupes SK2 & SK3	66261131280	1

## NORTON PRO SELF-GRIP FOAM INTERFACE

Super soft interfaces with 10mm foam thickness for the best finish even on curved surfaces



DIAMETER	PERFORATIONS	ART NO.	PK QTY
76mm	 No holes	63642563533	10
150mm	 6+1 holes	63642563534	10
	 15 holes	66261067436	10

## NORTON SELF-GRIP DUO FOAM INTERFACES

Soft flat interfaces for finishing operations to reduce the risk of scratches thanks to the natural rubber and the gripping system, which features the 'flat-top mushroom' shape



DIAMETER	PERFORATIONS	ART NO.	PK QTY
76mm	 No holes	63642567831	12
150mm	 No holes	63642567836	6
	 6 holes	63642567837	6
	 15 holes	63642567840	6

## BODY SHOP TROLLEY

- A practical work station for use in a body shop to store products close to the repair area
- Metal trolley is portable for moving to different areas. Three shelves are included for maximum product storage



ART NO.	PK QTY
66254425276	1

## DEFECT GUIDE COAT

- Quickly identifies pinholes and deep scratches in primer to ensure the total primed area is sanded prior to top coating
- Does not require masking and takes no time to dry
- Does not contain solvents and can be used for both wet and dry sanding



VOLUME	ART NO.	PK QTY
100g	77696072696	6

# MACHINE SANDING

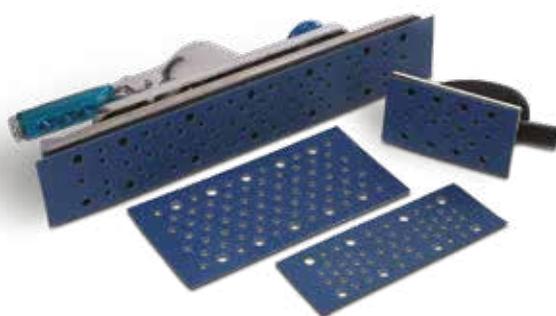
## CUT SHEETS

A full range of cut sheets that are ideal for machine sanding. Encompassing multiple dimensions, grits and features that make this versatile collection suitable for a wide variety of commonly encountered applications. Each product offers the same great Norton quality and the highest standards of efficiency and usability.



### MULTI-AIR

Norton Multi-Air cut sheets are specially designed for maximum dust extraction in dry sanding operations, to cut faster, run cooler, resist loading and last longer than conventional sandpaper.



### MULTI-AIR

WITH NORZON TECHNOLOGY

## MULTI-AIR WITH NORZON TECHNOLOGY H835



- NorZon zirconium aluminium abrasive grain provides aggressive cutting performance for paint stripping and removal of body filler when sanding and flattening sharp edges, whilst imparting a consistent and uniform scratch pattern
- Heavy E weight paper backing adds resistance to help this range withstand tough and aggressive applications

GRIT	 70 x 420mm	 115 x 230mm	PK QTY	BOX QTY
P40	69957394450	69957394452	50	200
P60	69957394358	69957394453	50	200
P80	69957394360	69957394454	50	200
P120	69957394361	69957394455	50	200

\* Made-to-order

# MULTI-AIR PLUS A975 **+++++**



- Featuring our advanced No-Fil® coating, the Multi-Air Plus both prevents build-up of dust and avoids premature clogging. In very fine grits, it can be used for final dry sanding before spraying, without the risk of developing runs. With the self-grip backing, the Multi-Air Plus is easily affixed or removed from the sanding block as required
- Patented Norton ceramic grain is blended with premium heat-treated aluminium oxide to deliver a very high cut rate that lasts up to twice as long as conventional abrasives and imparts a consistent, uniform scratch pattern
- A unique fibre-reinforced latex paper backing adds to the flexibility and makes the cut sheets tear resistant in all applications



**MULTI-AIR<sup>+</sup>**

GRIT	70 x 420mm	115 x 230mm	PK QTY	BOX QTY
P80	69957394463	69957394479	50	200
P120	69957394464	69957394481	50	200
P150	69957394465	69957394482	50	200
P180	69957394466	69957394483	50	200
P220	69957396406	69957396414	50	200
P240	69957394467	69957394484	50	200
P280	69957396407	69957396415	50	200
P320	69957394468	69957394485	50	200
P400	69957394469	69957394486	50	200

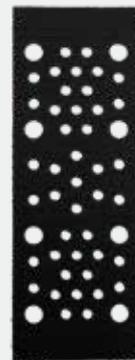
\* Made-to-order

MACHINE  
SANDING

## NORTON MULTI-AIR PAD SAVER



DIMENSIONS	TYPE/GRADE	ART NO.	PK QTY
70 x 198mm	Multi-Air	69957328431	1
70 x 400mm	Multi-Air	69957328432	1







## ROTOLO FOAM

Rotolo Foam pre-cut sheets are ideal for fine sanding on round edges, contours and curves, providing a smooth finish on primers and top coats. The secret of Rotolo Foam lies in the combination of premium abrasive sanding paper and special foam backing. Rotolo is pre-cut to guarantee a straight edge when a piece is torn and prevents scratches from an unevenly torn edge.



## NORTON PRO PLUS A975



- The best of the best Norton SG ceramic grain combined with heat-treated aluminium oxide gives an outstanding cut rate
- Fibre reinforced paper combined with flexible foam backing is ideal for use on round edges, contours and curves without breaking through the paint
- No-Fil® treatment prevents clogging, increasing performance and lifetime
- Units are packed in a handy dispenser box and have colour coded labels that show the grit size for quick product selection and easy storage

LABEL	GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
Apple Green	P120		66261108905	1	2
Orange	P150	Sanding of body filler	66261108906	1	2
Purple	P180		66261108984	1	2
Red	P220	Sanding of finishing filler	66261108986	1	2
Electric blue	P240		66261108989	1	2
Grey	P280	Sanding cataphoretic coats and primer	66261108990	1	2
Salmon	P320		66261108991	1	2
Yellow	P400		66261108993	1	2
Dark Blue	P500	Sanding polyurethane primer	66261108994	1	2
Fuschia	P600		66261108995	1	2
Turquoise	P800	Cutting back lacquer before a flush joint	66261108996	1	2
White	P1000	Retouching clear coat	66261108997	1	2
Green	P1500	Before polishing & buffing	66261108998	1	2

# NORTON MAX A295 **++++**

- White aluminium oxide grain is specially selected for finer sanding and finishing applications due to the quality of surface finish and the No-Fil® layer reduces clogging and improves product life
- Light flexible paper backing gives a smooth and consistent finish throughout the whole process
- The flexible foam is ideal for use on round edges, contours and curves without breaking through the paint
- Units are packed in a handy dispenser box and have colour coded labels that show the grit size for quick product selection and easy storage



**MAX**

LABEL	GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
Purple	P180	Sanding of body filler	66261032478	1	2
Red	P220	Sanding of finishing filler	66261032479	1	2
Electric blue	P240		63642533809	1	2
Grey	P280	Sanding cataphoretic coats and primer	63642533808	1	2
Salmon	P320		63642533807	1	2
Yellow	P400	Sanding polyurethane primer	63642533806	1	2
Dark Blue	P500		63642533805	1	2
Fuschia	P600		63642534524	1	2
Turquoise	P800	Cutting back lacquer before a flush joint	63642533848	1	2
White	P1000	Retouching clear coat	63642557616	1	2





**PRO**

## NORTON PRO A275 **++++**

- Norton Pro A275 is a premium abrasive available in the full grit range for all common sanding and finishing applications. and thanks to the No-Fil® treatment, clogging is reduced, increasing product performance and life
- The flexible foam is ideal for use on round edges, contours and curves without breaking through the paint
- Rolls are packed in a handy dispenser box and have colour coded labels that show the grit size for quick product selection and easy storage

LABEL	GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
Apple Green	P120	Sanding of body filler	63642535316	1	2
Orange	P150		63642557584	1	2
Purple	P180		63642557599	1	2
Red	P220	Sanding of finishing filler	63642557600	1	2
Electric blue	P240		63642557602	1	2
Grey	P280	Sanding cataphoretic coats and primer	63642557604	1	2
Salmon	P320		63642557606	1	2
Pink	P360		63642557607	1	2
Yellow	P400	Sanding polyurethane primer	63642557608	1	2
Dark Blue	P500		63642557611	1	2
Fuchsia	P600		63642557612	1	2
Turquoise	P800	Cutting back lacquer before a flush joint	63642557613	1	2
White	P1000	Retouching clear coat	63642557616	1	2
Green	P1500	Before polishing & buffing	63642557617	1	2



**GOLD RESERVE**

## GOLD RESERVE A296 **+++**

- With sharp aluminium oxide grains, Gold Reserve is available in coarser grades, ideal for feather edging, stripping old paint and dry sanding of filler by hand
- Durable B-weight latex paper backing supports tougher applications whilst maintaining flexibility and is resistant to tearing
- The No-Fil® water based stearate layer prevents dust build-up on the disc meaning it can be used for longer until being changed

GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
P240	Sanding or finishing filler	66261097596	1	2
P320	Sanding cataphoretic coats and primer	66261097598	1	2
P400		66261097599	1	2
P500	Sanding polyurethane primer	66261097600	1	2
P600		66261097601	1	2
P800	Cutting back lacquer before a flush joint	66261097602	1	2

# BEARTEX NON-WOVEN

BearTex is made from abrasive grain bonded to synthetic nylon to provide a pliable, long lasting solution for cleaning, finishing and blending applications on curved or flat surfaces.

The open mesh construction does not load with dust and shapes itself to contours for a uniform finish.



## NON-WOVEN APPLICATION GUIDE

*BearTex*

- BearTex is made from silicon carbide and aluminium oxide grains bonded to synthetic resins to provide a cushioned, 3D material which is pliable, long lasting and provides an excellent finish without cutting through the undercoat/paint layer
- The open mesh construction is both flexible and waterproof, meaning that it will not load, shapes itself to the contours of any surface and is washable and reusable
- From cleaning to finishing, BearTex can be used in many body shop applications as it is available in pads, rolls, and discs in very fine to micro fine grades

COLOUR	GRADE	GRIT GENERATED	FEATURES	APPLICATIONS
RED	Very fine	P320/400	Quick and aggressive cut. Tear-resistant.	Cutting back surface inside a brand new part.
GREY	Ultra fine	P600/800	Quick cut, uniform finish. Incredibly flexible, yet tear-resistant.	Finishing a primer on sharp edges. Gentle cutting back before flush joint. Can be used with Scuff Gel.
GOLD	Micro fine	P1000	Ideal for pearls and metallics.	Cleaning of clear coat or lacquer. Can be used with Scuff Gel.
WHITE	Non-abrasive	-	Use on all surfaces.	For final cleaning.

FINISHING

## ROTOLO ROLLS BEARTEX PRE-CUT ROLLS +++

- Flexible, durable and perfect for use on contoured surfaces or hard to reach areas. Comes in a roll dispenser for easy storage and access to the product
- Available in silicon carbide (S) or aluminium oxide (A)

COLOUR	GRADE	115mm x 25M	PK QTY
<b>BEARTEX THIN FLEX</b>			
Red	Very fine A	77696042073	1
Grey	Ultra fine S	77696042075	1
<b>BEARTEX STANDARD</b>			
Red	Very fine A	77696009598	1
Grey	Ultra fine S	77696042071	1
Gold	Micro fine A	66261124481	1
White	Non-abrasive	66261124480	1



# FINISHING



## STANDARD ROLLS BEARTEX **+++**

- For cleaning and blending applications

COLOUR	GRADE	100mm x 10m	115mm x 25m	PK QTY
Red	Very fine A	66261018301	63642587694	2
Grey	Ultra fine S	66254470984	66623301430	2



## PRE-CUT HAND PADS BEARTEX **+++**

- Excellent flexibility, easy to tear, for dry or wet use. Combine the grey and gold pads with Norton Scuff Gel to clean, degrease and abrade in one step.

COLOUR	GRADE	GRIT GENERATED	152 x 229mm	PK QTY
Red	Very fine A	P320/P400	66261058000	60 (20x3)
Grey	Ultra fine S	P600/P800	66261058002	60 (20x3)
Gold	Micro fine A	P1000	66261058005	30 (10x3)
White	Non-abrasive	Non-abrasive	66261058001	60 (20x3)



## THIN-FLEX HAND PADS BEARTEX **+++**

- Thinner than standard BearTex, when greater precision is needed. Flexible and durable, for use on contoured surfaces and hard to reach areas.

COLOUR	GRADE	APPLICATION	115 x 230mm	PK QTY
Red	Very fine A	For use before primer and on primer surfaces. Removes rust and cleans off metal.	63642506166	100 (25x4)
Grey	Ultra fine S	Ideal for blending applications. Final scuffing of primer. Flexible. Non loading.	63642506167	100 (25x4)
Gold	Micro fine A	Use for fine finishing and clear blend prep. Ideal for pearls and metallics.	66261113519	100 (10x10)



## PLAIN DISCS BEARTEX

- Three-dimensional discs that conform to panels and uneven surfaces thanks to the nylon fibre impregnated with abrasive



COLOUR	GRADE	150mm	PK QTY
Red	Very fine A	63642557497	10
Grey	Ultra fine S	63642557498	10
Gold	Micro fine A	69957383952*	10

\* Made-to-order

## DISCS BEARTEX



- Three-dimensional discs that conform to panels and uneven surfaces thanks to the nylon fibre impregnated with abrasive
- Hole configuration designed to extract dust from the surface for a cleaner working environment and better surface finish



COLOUR	GRADE	150mm 7 HOLES	PK QTY
Red	Very fine A	69957383151	10
Grey	Ultra fine S	69957383158	10
Gold	Micro fine A	69957383162	10

FINISHING

## SCUFF GEL

- Norton Scuff Gel is formulated to clean, degrease and abrade in one step
- Designed for use with grey and gold BearTex pads, using Scuff Gel gives better paint adhesion
- The water based formula rinses easily and leaves no mess



APPLICATIONS	ART NO.	WEIGHT	PK QTY
Use with grey and gold BearTex	63642574653	700 grams	6 bottles

Rinses off easily and completely. Water-based formula, very low in V.O.C (Volatile Organic Compounds)

## BACK-UP PADS

DIAMETER	DENSITY	ART NO.	PK QTY
150mm	Medium	69957382843*	1

\* Made-to-order



# FINISHING

## WATERPROOF SHEETS

When hand sanding in wet applications, waterproof sandpaper is the product of choice. Offering flexibility, cleaner sanding and a consistent finish, choose from silicon carbide or aluminium oxide abrasive.



FINISHING



**BLACK**  
*ice*

### BLACK ICE T417 **+++++**

- Premium silicon carbide grain delivers a fast initial cut and imparts a consistent finish across the surface
- The synthetic bond gives flexibility to the sandpaper, without cracking or curling, ideal when used on vehicle contours
- Use with a sanding block on flat surfaces or by hand, the extended grit range into higher grades is ideal for finer finishing applications
- Use wet for sanding polyurethane primer and cutting back an old surface before spraying, can also be used for cutting back flush joints

GRIT	230 x 280mm	PK QTY
80	66261021180	50
120	66261021183	50
180	66261021185	50
220	66261021186	50
240	66261021187	50
280	66261021188	50
320	66261021189	50
360	66261021190	50

GRIT	230 x 280mm	PK QTY
500	66261021192	50
600	66261021193	50
800	66261021195	50
1000	66261021196	50
1200	66261021197	50
1500	63642534713	50
2000	63642534719	50
2500	63642565497	50

## NORTON T489

- Sharp silicon carbide grain cuts through rust and corrosion fast
- Flexible backing conforms to curves and contours, making T489 ideal for use on panels, wings, wheel arches and bumpers
- Can be used on lacquer, paint, metal, glass and composites
- Can be used wet or dry



GRIT	230 x 280mm	PK QTY
60	63642532956	50
80	63642532988	50
100	63642532989	50
120	63642532990	50
150	63642532991	50
180	63642532957	50
220	63642532992	50
240	63642532993	50
280	63642532994	50

GRIT	230 x 280mm	PK QTY
320	63642532995	50
360	63642532996	50
400	63642532997	50
500	63642532998	50
600	63642532999	50
800	63642533000	50
1000	63642533001	50
1200	63642533002	50

## NORTON T100

- Aluminium oxide waterproof paper can be used wet or dry for removing paint spots and dust
- The flexible latex backing helps the sheets adapt to curves and contours
- Electrostatic deposition of the grain provides good stock removal due to its aggressive cutting action. The sandpaper is well suited to removing paint spots and dust inclusions



GRIT	230 x 280mm	PK QTY
P60	77696081101	50
P80	77696069788	50
P100	77696081102	50
P120	77696081103	50
P150	77696081104	50
P180	77696081105	50
P220	77696069787	50
P240	77696081106	50
P280	77696081107	50

GRIT	230 x 280mm	PK QTY
P320	77696069784	50
P360	77696081108	50
P400	77696081109	50
P500	77696081110	50
P600	77696081111	50
P800	77696081112	50
P1000	77696081113	50
P1200	77696081114	50
P1500	63642531009	50

## SANDING BLOCK FOR WATERPROOF PAPER

70 x 120mm	PK QTY
07660717789	12





**BLACK**  
*ice*

## BLACK ICE ROSETTE DISCS

SELF ADHESIVE **+++++**

- Self-adhesive waterproof rosette discs combine a light weight paper backing with ultra fine grain for fine sanding applications in a small area
- Use with a sanding block, or by hand, to eliminate small flaws in lacquer (stone chips, paint runs etc.) before polishing or buffing
- Use with a sanding block for best results and an even finish
- Use wet for sanding polyurethane primer and cutting back an old surface before spraying, can also be used for cutting back flush joints



GRIT	38mm	PK QTY
1500	63642534470	400
2000	69957360371	400
2500	63642561155	400



## SANDING BLOCK FOR ROSETTE DISCS



38mm	PK QTY
63642567819	12



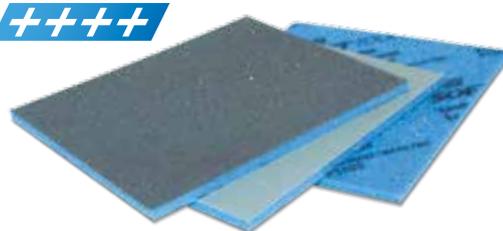
# SANDING SPONGES

Depending on the application, different grades are needed to ensure a perfect end result.



## SOFT TOUCH SANDING SPONGES **++++**

- Thanks to the soft foam sponge backing, these sponges conform to the most complex shapes
- They generate a finer finish than conventional coated abrasives and when used wet, have a very long life



GRADE	GRIT	FINISH GENERATED	APPLICATIONS	140 x 115 x 6mm	PK QTY
Medium	60	180/120	Scuffing, shaping filler	63642550599	20
Fine	100	400/320	Feather edging, scuffing primer & new parts before painting	63642550601	20
Super fine	180	600/500	Preparing panel for base coat	63642550602	20
Ultra fine	220	1000/800	Sanding base coat, removing clear coat defects	63642550603	20
Micro fine	280	1500/1200	Clear coat sanding, removing minor defects	63642550604	20





# MICRO FINISHING

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## **NORTON ICE RANGE**

Discs

Foam interfaces

Rosette discs & blocks

Norton Ice starter kit

**82**

## **LIQUID ICE**

Liquid Ice Compounds

**85**

## **POLISHING HEADS**

Foam heads & lambswool

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Back-up pads

## **CLOTHS & TACK RAGS**

Micro fibre cloths

Tack rags

**88**

## **CLAY RANGE**

Clay discs

Clay glove

Clay starter kit

**89**

## **HEADLIGHT KIT**

Headlight repair kit

**90**

# MICRO FINISHING

## NORTON ICE RANGE

The Ice range is a complete solution of abrasive discs, compounds, polishing heads, cloths and accessories designed to provide the ultimate finish. Combine Liquid Ice polishing compounds with Pure Ice Q175 or Norton Ice discs to remove defects quicker, more effectively and thereby reduce polishing time.



MICRO FINISHING



**PUREice**™

### PURE ICE FILM DISCS Q175 **+++++**

- The ultra-thin film backing provides multiple benefits including excellent flexibility, allowing conformity to contours in the car body and it helps the discs to remain flat and prevent curling
- Patented resin technology promotes excellent grain adhesion that keeps the disc effective for longer and imparts a consistent finish that's easier to buff out
- Water based No-Fil® stearate coating resists loading, eliminates pigtails and further extends the life of the product
- Colour coded grits provide an at-a-glance identification of the correct product across all hole configurations including the dust reducing Multi-Air disc

COLOUR	GRIT	76mm			150mm		PK QTY	BOX QTY
		NO HOLES	PK QTY	BOX QTY	15 HOLES	MULTI-AIR		
Black	P800	-	-	-	66261110837	-	50	300
Red	P1000	66261110859	50	100	66261110838	66261113819	50	300
Green	P1200	-	-	-	66261110839	-	50	300
Blue	P1500	66261110860	50	100	66261110840	66261113821	50	300

#### MOUNTING

For better results, use with the Norton Self-Grip Duo Foam Interfaces. See page 83.

\* Made-to-order

## NORTON ICE DISCS Q255 **+++++**

- Polish in spot repair applications faster thanks to the uniform cut, smooth finish and lower scratch depth
- The open mesh foam backing moulds to the surface for even distribution of pressure for consistent finish
- The mesh foam is waterproof, making the disc washable and reusable, can also be used by hand
- Colour coded discs make grit identification possible at-a-glance



*ice*

COLOUR	GRADE	80mm	PK QTY	BOX QTY	150mm	PK QTY	BOX QTY
Blue	1500	66623324958	12	24	66623324933	15	60
Fuchsia	2000	66623324955	12	24	66623324952	15	60
Green	3000	66623324956	12	24	66623324954	15	60

## FOAM INTERFACES



- High density (200g/m<sup>3</sup>) natural rubber cellular foam helps the operator maintain a constant and uniform pressure when using fine grades in finishing applications
- Excellent elasticity and resilience, which reduces the potential for scratches and increased buffing time
- Available in self-grip and adhesive versions in diameters 76 and 150mm (plain, 6 and 15 holes)



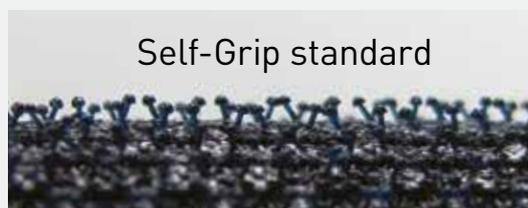
DIAMETER (mm)	NO HOLES	6 HOLES	15 HOLES	PK QTY
76	63642567831	-	-	12
150	63642567836	63642567837	63642567840	6

## SELF-GRIP FIXING SYSTEMS **DUO**

- A universal attachment system for both self-gripping and adhesive discs, optimising finishing results and uniformity to the surface
- The engineered gripping structure reduces the potential for scratching the surface
- Excellent resistance to peeling reduces the need to change the backing pad frequently



Self-Grip Duo



Self-Grip standard



**BLACK  
ice**

## BLACK ICE ROSETTE DISCS

SELF ADHESIVE **+++++**

- Self-adhesive waterproof rosette discs combine a light weight paper backing with ultra fine grain for fine sanding applications in a small area
- Use with a sanding block, or by hand, to eliminate small flaws in lacquer (stone chips, paint runs etc.) before polishing or buffing
- Use with a sanding block for best results and an even finish
- Use wet for sanding polyurethane primer and cutting back an old surface before spraying, can also be used for cutting back flush joints

GRIT	38mm	PK QTY
1500	63642534470	400
2000	69957360371	400
2500	63642561155	400



## SANDING BLOCK FOR ROSETTE DISCS



38mm	PK QTY
63642567819	12



## NORTON ICE STARTER KIT

DESCRIPTION	ART NO.	PK QTY
1 process chart "how to use Liquid Ice"		1
Norton Ice Starter Kit		1
One box Pure Ice Q175- P1000 76mm		50
Norwool 76mm		2
Pad 76mm		2
Foam interface 76mm		2
One box Norton Ice Grit 1500 80mm		6
One box Norton Ice Grit 2000 80mm	66254488515	6
One box Norton Ice Grit 3000 80mm		6
Hard white foam 80mm		2
Soft black foam 80mm		2
Liquid Ice Quick Cut - 250ml		1
Liquid Ice OEM - 250ml		1
Blue Magnet microfiber		2
Liquid Ice Detailer Spray		1

- An ideal introduction to the Norton Ice range; containing discs, polishing compounds, foams, pads and a finishing spray
- A taster of the technologically superior products that Norton has to offer in helping to achieve the perfect finish

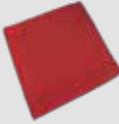
# LIQUID ICE

When only the perfect finish is acceptable, use Liquid Ice polishing compounds and accessories. By reducing the number of polishing steps required, Liquid Ice XtraCut, Quickcut and OEM are a practical solution to improve productivity and quality of work.

Reduce polishing time and overall bodyshop costs with Liquid Ice which reduces the number of steps required to get that showroom shine. Compounds are 0% silicon and water based so are contamination-free for a more environmentally friendly solution.



A polished finish can be achieved on most common clear coats using only Liquid Ice Xtra Cut, single step process. Use the single step process for quick applications and good results. If holograms appear or if a higher gloss finish is required (on black, metallic or pearl coating), use Liquid Ice Quick Cut and OEM, dual step process. The dual step process gives accurate results and an exceptional finish.

SINGLE STEP PROCESS	POLISHING - STEP 1 REMOVE SCRATCHES AFTER 2000 OR FINER		PROTECTION REMOVE EXCESS COMPOUND RESIDUE & PAINT PROTECTION		
	+ CUT INDICATOR - - GLOSS INDICATOR +		+ CUT INDICATOR - - GLOSS INDICATOR +		
	 LIQUID ICE XTRA CUT	+ OR  RED BACKED WHITE FLAT CUTTING FOAM OR LAMBSWOOL	+  RED MICROFIBRE CLOTH	 DETAILER SPRAY	+  BLACK MICROFIBRE CLOTH

## LIQUID ICE - XTRA CUT



- Remove scratches in a single step after grade 2000 and finer
- For best results, use with hard foam or lambswool polishing heads
- Only one step is required for the most common clear coat applications, for high gloss finishing and fast application

VOLUME	ART NO.	PK QTY
1 Litre	66623339742	6 bottles



# MICRO FINISHING



## LIQUID ICE - QUICK CUT



- Polish after grade 1500, use with hard foam or lambswool for best results
- Follow with OEM and black backed finishing foam to achieve a perfect gloss finish

VOLUME	ART NO.	PK QTY
1 Litre	66254429419	6 bottles



## LIQUID ICE - OEM



- To remove holograms and clouds and improve gloss for a final finish

VOLUME	ART NO.	PK QTY
1 Litre	66261191537	6 bottles



## LIQUID ICE DETAILER SPRAY

- Liquid Ice Detailer Spray cleans up excess buffing residue and provides paint protection
- Simply spray on and wipe off with a Blue Magnet microfibre cloth for the perfect showroom shine

VOLUME	ART NO.	PK QTY
1 Litre	63642574651	4 bottles

## FOAM POLISHING HEADS

- An excellent combination of density and softness for polishing and creating shine
- The open cell design allows the compound to flow through and is held in the foam during use with little or no splattering



DESCRIPTION	BACKING COLOUR	VOLUME / DIMENSIONS	DENSITY / SHAPE	ART NO.	PK QTY
Cutting foam - white flat	Red	150 x 30mm	Hard / flat	63642537212	10 x 2 pcs
		80 x 25mm		63642537215	4 x 5 pcs
Cutting foam - white waffle	White	150 x 30mm	Hard / waffle	63642541644	10 x 2 pcs
		80 x 25mm		63642541544	4 x 5 pcs
Finishing foam - black flat	Black	150 x 30mm	Soft / flat	66254441985	10 x 2 pcs
		80 x 25mm		66254441987	4 x 5 pcs
General purpose foam - orange flat	-	150 x 50mm	Firm / flat	66623339748	10 x 50 pcs
		150 x 30mm		77696068719	10 x 2 pcs
		80 x 25mm		66623339749	4 x 5 pcs
Support pad - super comfort	-	125mm - M14	Soft	63642541545	10 pcs

## NORWOOL LAMBSWOOL POLISHING HEADS

- Norwool polishing heads are made from lambswool natural fibres for cool cutting and immediate shine
- Available in small and large sizes for all polishing needs



Diameter (mm)	ART NO.	PK QTY
150	63642567955	6
76	63642567956	12

## BACK-UP PADS



- Made from neoprene rubber for optimal pressure dissipation
- Chamfered edges allow the pads to adhere to the contours of bodywork and reduce the risk of edge-cut
- Specially designed for microfinishing



DESCRIPTION			PK QTY
33mm - 5/16"	63642567811*	-	6
76mm - 5/16"	63642567810	-	6
150mm - M14	-	63642567812	3

\* Made-to-order



## MICROFIBRE CLOTHS

- High quality micro-fibres are lint-free for streak-free cleaning and won't scratch paint, or clear coat, leaving a high gloss shine
- To eliminate any possibility of scratching the surface, each cloth is laser cut and the care sticker is removable
- Each cloth absorbs eight times its weight in water and dries in half the time of a standard towel
- Perfect for polishing applications, washing, cleaning and detailing cars, trucks, boats, motorcycles and delicate surfaces and can be washed and reused, saving money

COLOUR	DIMENSIONS (mm)	ART NO.	PK QTY
Red	400 x 400	66261108196	20
White		66261108197	20
Black		66261108200	20



## BLUE MAGNET MICROFIBRE CLOTH

- Blue Magnet is the ultimate performance cleaning cloth for general purpose applications such as dusting, drying, polishing and waxing
- Absorbs eight times its weight in water, dries faster than chamois material and is ultra soft, reusable and machine washable
- Blue Magnet can be used dry or slightly damp to easily remove dirt, grease and dust from most surfaces including metal, paint, glass, plastic and leather

DIMENSIONS (mm)	ART NO.	PK QTY
400 x 400	63642504402	5



## COTTON TACK RAG

- The 100% bleached cotton (15 threads per sq inch) is coated with an adhesive resin, which picks up and retains particles effectively
- Solvent and silicon free so won't cause surface contamination

DIMENSIONS (mm)	ART NO.	PK QTY
650 x 750	07660708050	10 x 10pcs



## NON-WOVEN TACK RAG

- Polyester cloth impregnated with resin to absorb small particles and invisible dust between coats, preparing the surface prior to painting
- The non-woven construction gives strength and tear resistance

DIMENSIONS (mm)	ART NO.	PK QTY
320 x 400	07660708051	10 x 10pcs

## CLAY FINISHING SOLUTIONS

- For best results, use with the Norton Detailer Spray to give flawless showroom finish
- Clay Disc - for finishing large surface areas by machine. With a soft foam backing, the disc is ideal for curved and contoured surfaces during fine surface preparation
- Clay Glove - ideal for manual finishing of difficult to reach areas such as edge of panels



DESCRIPTION	GRADE	ART NO.	PK QTY
ø150mm clay disc Fine Surface Preparation	Fine	66261140440	1
Clay glove Fine Surface Preparation	Fine	66261140439	1

## CLAY STARTER KIT

- The Norton Clay Starter Kit contains one clay disc, one clay glove, one Liquid Ice detailer spray and one Blue Magnet microfibres cloth



DESCRIPTION	ART NO.	PK QTY
ø150mm clay disc Fine Surface Preparation		1
Clay glove Fine Surface Preparation		1
Liquid Ice - Detailer Spray 1 litre	66261140442	1
Blue Magnet Microfibre cloth (400x400mm)		1
Instruction sheet		1



# MICRO FINISHING



## HEADLIGHT REPAIR KIT

Ideal for quick restoration of headlights that are discoloured or chipped

DESCRIPTION	ART NO.	PK QTY
Mini Orbital Sander 76mm (pneum)		1
Mini Polisher 76mm (pneum)		1
Pad 76mm		2
Foam interface 76mm		2
Norton Pro discs 76mm A975 P500		50
Norton Pro discs 76mm A975 P800		50
Norton Ice discs 80mm Q255 1500		6
Norton Ice discs 80mm Q255 3000	66254488516	6
Polishing head medium 76mm		2
Polishing head soft 76mm		2
Liquid Ice Quick Cut - 250ml		1
Liquid Ice OEM - 250ml		1
Liquid Ice Detailer Spray		1
Blue Magnet microfibre		2
Process chart "how to use the kit"		1



# MASKING

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## MASKING TAPES

Gold tape

Challenger tape

Masking tape

Premium perforated tape

Foam tape

Fine line tape

Double-sided attachment foam tape

Rubber cleaning wheel

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## MASKING FILM

Plastifilm

Accessories

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## KRAFT PAPER

Premium kraft paper

92

96

98

# MASKING

## MASKING TAPES

Norton offers a range of masking tapes suitable for a number of bodyshop applications. All tapes readily conform to contours and adhere to most surfaces and irregular shapes. Our masking tapes are also resistant to a broad range of temperatures.



### GOLD TAPE **+++++**

- Gold tape is designed for fine line paint masking on many substrates
- Resists baking temperatures of up to 120°C for one hour without leaving residue on the surface
- Thin and resistant (rice) paper tape will not peel paint off when removed and provides excellent masking line sharpness

DIMENSIONS	ART NO.	PK QTY
19mm x 50m	66261067434	24
25mm x 50m	66254490982*	36
38mm x 50m	66261067435	12
50mm x 50m	66254490986	18

\* Made-to-order



### CHALLENGER TAPE **+++++**

- Excellent resistance to paint, solvents, lacquer thinners, Challenger Tape shows outstanding tape to tape adhesion
- Saturated semi-crepe paper based masking tape makes Challenger Tape particularly suited to oven baking painting operations up to 100°C and 30 minutes
- Optimised for most surfaces and well suited to both metallic and plastic alike

DIMENSIONS	ART NO.	PK QTY
18mm x 45m	66261133208	48
24mm x 45m	66261133211	36
36mm x 45m	66261133214	24
48mm x 45m	66261133216	18

## PREMIUM MASKING TAPE **+++++**

- For demanding applications, contours and irregular surfaces, Norton premium tape does not bleed through, seep or leave residue when removed
- Excellent adhesion on all surface types thanks to the rubber solvent based adhesive, which resists baking temperatures of up to 100°C for 30 minutes
- Compatible with most common paints and lacquers used in the body shop



DIMENSIONS	ART NO.	PK QTY	BOX/PALLET
19mm x 50m	69957394601	48	48
25mm x 50m	69957394602	36	48
30mm x 50m	66261193492	32	32
38mm x 50m	69957394603	24	48
50mm x 50m	69957394604	24	48

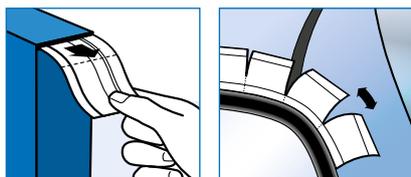
## MEDIUM MASKING TAPE **++++**

- Ideal for use in oven dry cycles with resistance to temperatures up to 80°C
- Easy to remove without tearing and will not leave any residue on the surface
- Highly flexible with a good level of adhesion, which easily conforms to contours or irregular shapes and surfaces
- Can be used universally as the tape is compatible with the most common types of paints and lacquers



DIMENSIONS	ART NO.	PK QTY	BOX/PALLET
19mm x 50m	69957394605	48	48
25mm x 50m	69957394609	36	48
38mm x 50m	69957394611	24	48
50mm x 50m	69957394614	24	48

# MASKING



## PREMIUM PERFORATED TRIM TAPE **+++++**

- For protecting rubber trims and body side mouldings during spraying
- The tape is pre-perforated for easy tear off and is flexible to follow contours and tight curves
- Only one size and thickness, plastic strip fits all types of rubber trim
- High quality adhesive with no residue upon removal

DIMENSIONS	ART NO.	PK QTY
50mm x 10m	66261194743	10



## PREMIUM FOAM TAPE **+++++**

- With highly absorbent foam to avoid leaks or paint runs, this foam tape is one continuous length which fits all gaps without rolling and will not distort when torn
- Recessed adhesive reduces defects or rework after spraying
- Can be used on fixed or moving parts to ensure a smooth paint edge
- Use in all car door apertures before spraying

DIMENSIONS	ART NO.	PK QTY
20mm x 50m	66254470746	1



## STANDARD FOAM TAPE **++++**

- Recessed adhesive causes no paint edge or rubbing down, provides reliable protection of painted edges quickly, and is easy to apply

DIMENSIONS	ART NO.	PK QTY
13mm x 50m	66254470735	1
19mm x 35m	66254470744	1

## FINE LINE TAPE **+++++**

- Used for the demarcation of the most delicate paint work, Fine Line tape conforms easily to the tightest contours without wrinkling
- Vinyl backing does not leave adhesive residue when the tape is removed, even after baking at 150°C for 30 minutes
- 0.13mm thickness allows extremely precise demarcation of the area to be painted
- Elongation of 150% provides excellent flexibility



DIMENSIONS	ART NO.	PK QTY
3mm x 55m	66261194993	10
6mm x 55m	66261194994	10
9mm x 55m	66261194995	10
12mm x 55m	66261194996	10
19mm x 55m	66261194997	10



## DOUBLE-SIDED ATTACHMENT FOAM TAPE **+++++**

- High-density foam tape is coated with high strength acrylic adhesive on both sides, with red polyethylene release liner, for bonding medium to large mouldings and accessories
- High strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces
- Used for many applications including: attaching body side mouldings, cladding, door edges, emblems, fascia rub strips, garnish mouldings, interior trim panels, rocker panel mouldings and pillar covers



DIMENSIONS	ART NO.	PK QTY
6mm x 18m x 1.1mm	63642505620	12
12mm x 18m x 1.1mm	63642505621	12
22mm x 18m x 1.1mm	63642505622	12

## RUBBER CLEANING WHEEL

- For pinstripe and adhesive tape removal without surface damage
- Specially designed with a ventilated structure which helps to prevent melt down or marking of the paint coating

DESCRIPTION	DIMENSION	ART NO.	PK QTY
Cleaning Wheel	100 x 15 x 6mm	7660707987	8
Spindle	6mm	7660718162	8



# MASKING

## MASKING FILM

Norton Plastifilm provides the perfect solution for protecting car bodywork when spraying primer, paint or varnish. Available in three qualities: Standard, Premium and Ultra.



## PLASTIFILM ULTRA **+++++**

- Made from a tough, water resistant, and tear resistant high density polyethylene+ that prevents sweating and leaves no marks when used on damp cars
- Impregnated with an anti-paint-flaking treatment for excellent paint absorption and no bleed through of water/solvent based products
- Heat resistant up to 110°C, making it safe to use in the spray booth
- The material is also fully recyclable

DIMENSIONS	ART NO.	PK QTY
4m x 150m	63642504273	1
5m x 120m	63642504393	1
6m x 100m	63642504396	1

# PLASTIFILM STANDARD

- Made from transparent polyethylene, which can be easily trimmed to size and gives excellent visibility throughout the process
- Closed surface structure prevents paint leaking through and avoids the requirement for rework
- Can be compressed to minimum dimensions, making it easy to store and producing less waste overall



DIMENSIONS	ART NO.	PK QTY
4m x 150m	66623341451	1
4m x 300m	66623341454	1
5m x 120m	66623341455	1

## ACCESSORIES

DESCRIPTION	ART NO.	PK QTY
Dispenser for Plastifilm	66623341459	1
Cutter for Plastifilm	07660708055	50



MASKING

# MASKING

## KRAFT PAPER

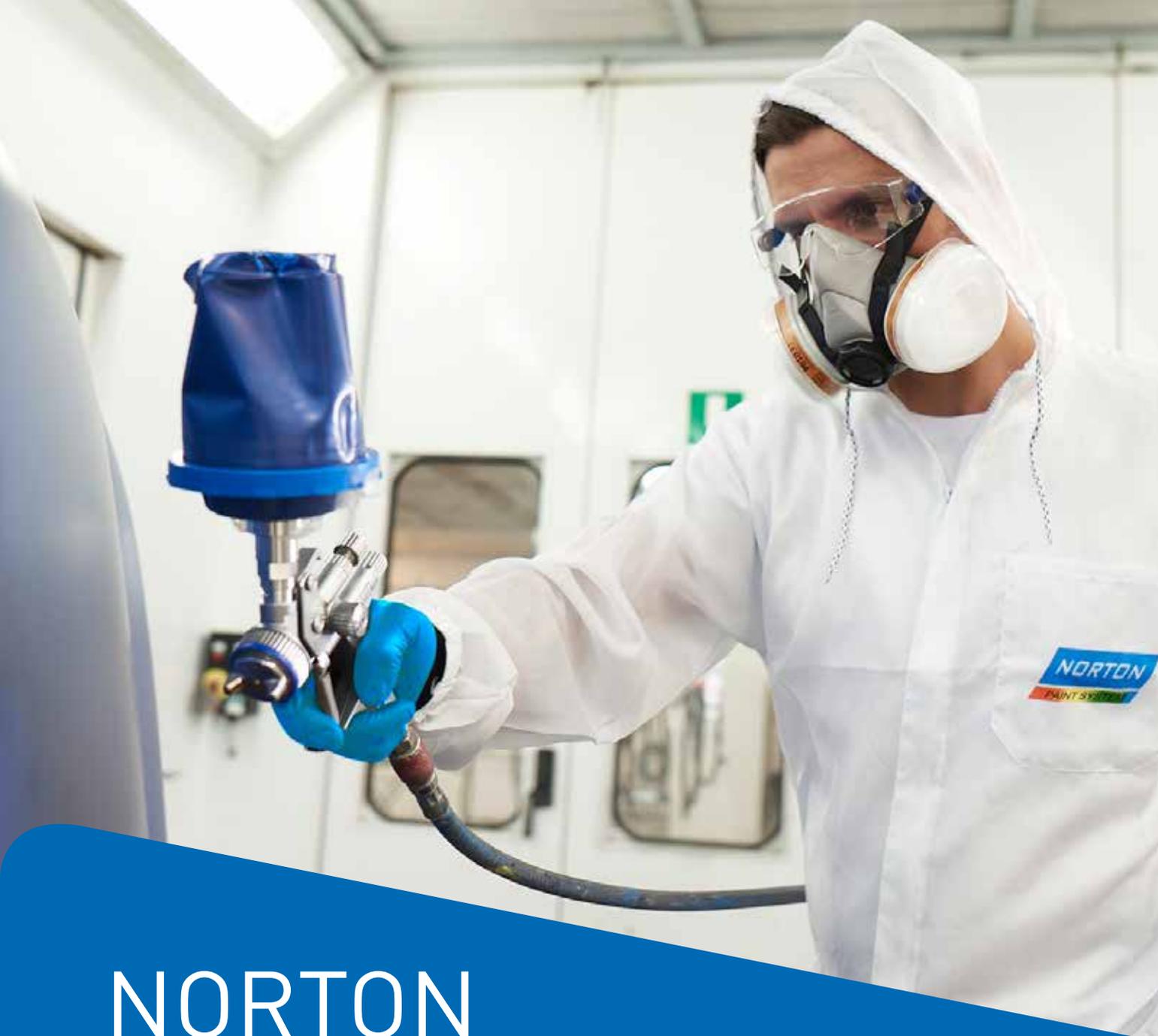
Norton Kraft Paper is ideal for masking panel sections and parts prior to painting. It's thickness (50g/m<sup>2</sup>) means no paint will leak through whilst still being easy to cut to size.



## PREMIUM KRAFT PAPER **+++++**

- Thick paper prevents paint leaking through
- Can be used for water and solvent based paints
- Recycled paper for a more environmentally friendly solution

DIMENSIONS	ART NO.	PK QTY
200mm x 300m	66261133230	1
400mm x 300m	66261127558	1
450mm x 300m	66261133231	1
600mm x 300m	66261133232	1
800mm x 300m	66261133233	1
900mm x 300m	66261127561	1
1000mm x 300m	66261133304	1
1200mm x 300m	66261127562	1
1500mm x 300m	66261133306	1



# NORTON PAINT SYSTEM

Disposable kits

Refill kits

Reusable hard cup

Starter kit

Mixing cups

Paint strainer

Accessories

Dispensers

Adapters

**100**

# NORTON PAINT SYSTEM

## NORTON PAINT SYSTEM

The most effective and productive solution for preparing, mixing and spraying paints, the Norton Paint System provides a faster and cleaner solution and saves on cleaning time and solvent usage, allowing paint to be stored and reused.

The Norton Paint System also enables the operator to paint in all positions, without any risk of the paint leaking.

The easy to assemble system ensures a consistent spray pattern, convenient storage of paint as well as easy and clean disposal of the entire unit.

A complete range of products and accessories are also available.



## DISPOSABLE KIT

- Two different kits are available with different mesh weights built in to the filter inside the lids: 190 $\mu$ , 125 $\mu$  and 80 $\mu$  mesh
- Refer to the paint manufacturer's recommendation for the correct filter mesh. Each kit comes complete with lids with membranes, liners, rings, plugs and a mixing bar

VOLUME (ml)	FILTER 80 $\mu$	FILTER 125 $\mu$	FILTER 190 $\mu$	PK QTY
250	-	63642504727	63642504734	48
750	63642504739	63642504742	63642504744	48

## REFILL KITS INCLUDES LIDS / CAPS

- A refill kit is available for when the paint cup needs to be refilled
- Each kit contains lids with membrane and plug

VOLUME (ml)	FILTER 80µ	FILTER 125µ	FILTER 190µ	PK QTY
250	-	66261103841	66261103842	24
750	66261112807	63642504747	63642504748	24



## REUSABLE HARD CUP

- The reusable mixing cup has pre-printed mixing ratio scales for greater convenience

VOLUME (ml)	ART NO.	PK QTY
250	7660721650	8
750	7660721651	8



## STARTER KIT

- An ideal starter kit to introduce the use of Norton Paint System complete with 1x Hard Cup, 12x Lids, 12x Liners, 12x Rings, 12x Caps, 4x Paint Strainers and 1x Mixing Spatula (adapter not included)

VOLUME (ml)	FILTER 125µ	PK QTY
750	66261136686	1



## MIXING CUPS

- Disposable plastic mixing cups for paint preparation and storage
- Printed with seven different mixing ratios for accurate measuring, and base feet which protect against cold transfer during mixing

DESCRIPTION	SIZE (ml)	MIXING CUP	PK QTY	BOX QTY
Mixing cup	400	66261140644	25	200
Lid for 400ml mixing cup		66261140652	50	400
Mixing cup	650	66261140653	25	200
Lid for 650ml mixing cup		66261140655	50	400
Mixing cup	1300	66261140659	25	200
Lid for 1300ml mixing cup		66261140665	50	400
Mixing cup	2240	66261140668	25	100
Lid for 2240ml mixing cup		66261140670	50	200



# NORTON PAINT SYSTEM



## PAINT STRAINER

- Disposable paint-strainer, filters paint before spraying
- High quality paper and mesh, gives the highest purity in the preparation of waterborne, basecoat and clear-coat paints

DESCRIPTION	BLUE FILTER 125μ	WHITE FILTER 190μ	PK QTY
Paint strainer	63642530324	63642530358	4 x 250 pcs



## ACCESSORIES

VOLUME (ml)	SIZE	ART NO.	PK QTY
Storage holder	M	7660782012	24
Mixing bar	-	66254405711	250
Gun & adapter wash attachment	-	63642506281	4
Cleaning brush for NPS adapters	-	63642506317	6
Washable paint overall	M	66254428976	10
	L	66254428977	10
	XL	66254428978	10

## DISPENSERS

- Keep your Norton Paint System tidy in the bodyshop with a handy dispenser system for liners and rings
- Available in small and medium/large



DESCRIPTION	SIZE	ART NO.	QTY PER DISPENSER	BOX QTY
Liner dispenser	Small	07660721654	50 liners	1
Liner dispenser	Medium / Large	07660721655	50 liners	1
Lid and ring dispenser	All Sizes	07660721656	Holds 25 M/L lids or rings or 50 small lids or rings	1



## ADAPTER WITH ACTUATOR & MEMBRANE

The new actuator inside the adapter, has been specially designed to pierce the membrane inside the lid, allowing the paint to flow through when the cup is attached to the spray gun.

# ADAPTERS

- The new improved Norton Paint System can only be used with the new adapter series A.1



BRAND	MODELS	ADAPTER	ART NO.	PK QTY
Accuspray	Issac	7A.1 3/8 Female, 18 Thread (BSP)	63642501581	4
	10, 12s, 19, 19c	18A.1 3/8 Female, 18 Thread (NSP)	63642571614	4
	PerfoMax 05-300 mini	21A.1 14mm Female, 1.0mm Thread	63642571639	4
Airgunsa	AZ3, AZ5, AZ30 HTE, AZ40 HTE	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
Asturo	OM Green	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
	ECO/SSP	18A.1 3/8 Female, 18 Thread (NSP)	63642571614	4
Binks	Mach 1, 1SL, 95, 95SL, 95SLV, M.Featherlite,	18A.1 3/8 Female, 18 Thread (NSP)	63642571614	4
	2001, 2001SS, 2001IV, Model 7, SV-100 Siphon	18A.1 3/8 Female, 18 Thread (NSP)	63642571614	4
DeVilbiss	PRI, GTI, GTI Pro, GFG, GFV,GFHV 510, FLG4	15A.1 3/8 Male, 19 Thread (BSP)	63642501355	4
	SRI Minigun	14A.1 7/16 Male, 14 Thread (UNC)	63642501565	4
	TGHV-635, JGX-501, 502, FUN Gravity	10A.1 Elbow Swive Nut 1/4 Fe19 Thread (BSP)	63642571593	4
	506, 507, 510, EXL 520S, FLG 606, 626, 693, 694, VTX	18A.1 3/8 Female, 18 Thread (NSP)	63642571614	4
	EGA-503 Mini Siphon Feed, EGHV 531 Mini	23A.1 1/4 Female, 1/8 Thread (NPS)	63642571647	4
	FUN Siphon	25A.1 1/4 Female, 19 Thread (BSP)	63642571649	4
Eminent	E13	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
Graco	600 Side Cup Mount	10A.1 Elbow Swive Nut 1/4 Fe19 Thread (BSP)	63642571593	4
IWATA	W 400, WR 400, LPA 94, VXL Primer Gun, LPH 400, LPH 440	2A.1 16mm Female, 1.5mm Thread	63642501558	4
	W300, LPH300	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
	Supernova WS400, LS400	43A.1 1/4 Male, 19 Thread	63642501564	4
	LPH-80 Mini Spray Gun	31A.1 1/8 Male 28 Thread (BSP)	63642501568	4
	LPH-50 Mini, LPH-100, W-100G, RG3L, W-71	10A.1 Elbow Swive Nut 1/4, Fe19 Thread (BSP)	63642571593	4
	Mini Siphon Feed Guns, Europe	17A.1 1/4 Female, 19Thread (BSP)	63642571606	4
	W-200 Siphon, LPSI, W101 Siphon, W200 Siphon	19A.1 3/8 Female, 19 Thread	63642571629	4
	W-100, Siphon	25A.1 1/4 Female, 19 Thread (BSP)	63642571649	4
Kremlin	M 21 G	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
Sagola	475 Mini-Gun	12A.1 10mm Male, 1.0mm Thread	63642501563	4
	403 G, 433 G, 434 G, 444 G, 450 G, 4100 G, 4200 G, 4300	5A.1 12mm Male, 1.5mm Thread	63642501540	4
	4400 Xtreme, 4500 Xtreme	32A.1 18mm x 1.5mm Female Thread	63642501567	4
SATA	SATAjet 2000 HVLP w/o QCC, SATAjet RP w/o QCC, SATA LM 2000 HVLP/RRP, SATA KLC HVLP/RRP, KLC P, SATAjet 90	9A.1 16mm Male, 1.5mm Thread	63642501559	4
	SATA Jet 3000/4000/5000	40A.1 12mm Male, 1.5mm Thread	63642501539	4
	SATAjet B NR 92,NR 95 HVLP	2A.1 16mm Female, 1.5mm Thread	63642501558	4
	SATA LM B 92	5A.1 12mm Male, 1.5mm Thread	63642501540	4
	SATA Mini-Jet 1, 2, 3	12A.1 10mm Male, 1.0mm Thread	63642501563	4
Sharpe	GT1,Platinum, Titanium, Cobalt, SGF 98	11A.1 Male 3/8 Net.18 (NPS)	63642501576	4
	MFG, MPF Mini-Gun HVLP	20A.1 1/8 Male, 27 Thread	63642571632	4
Snap-On	BF515 R-Angle Mini	24A.1 El Sw Nut, 1/4Fe, 18 Thread	63642571648	4
Tekna	Tekna Cooper, Prolite, Quick Clean	15A.1 3/8 Male, 18 Thread (NSP)	63642501355	4
Walcom	FX GEO, FX HVLP	8A.1 12mm Male, 1.0mm Thread	63642501566	4
	Touch-up STM	22A.1 8mm Male, 0.75mm Thread	63642501577	4
	Suction gun	16A.1 3/8 Female, 19 Thread (BSP)	63642501583	4

# NORTON PAINT SYSTEM

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# PERSONAL PROTECTION EQUIPMENT

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## MASKS

Dual cartridge respirator mask

Particulate filter pad replacement

106

## SAFETY GLASSES

Safety glasses

Glasses safety information

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## GLOVES

Non-sterile nitrile gloves

Non-sterile latex gloves

110

## OVERALLS

Painting overall

Bodyshop overall

111

# PERSONAL PROTECTION EQUIPMENT

## MASKS

The Norton range of personal protection equipment is designed to provide the highest standard of protection in the workplace. All products adhere to the most stringent European directives and regulations. Our approach to safety in the workplace is taken very seriously and products are designed to the most rigorous standards to guarantee optimum personal safety and user comfort.



### DUAL CARTRIDGE RESPIRATOR MASK EN405:2001+A1:2009 CE1094

- Soft, non-allergenic material is smooth and comfortable to wear on the face
- Patented hygienic form guard maintains the shape of the mask and its cleanliness after use
- Low profile cartridge provides unimpeded vision to the user
- Cradle suspension and adjustable head straps give the user a secure and comfortable fit

MODEL	PRODUCT DESCRIPTION	PROTECTION LEVEL	ART NO.	PK QTY
2016	Dual cartridge respirator mask	FFA A2P2	66254482016	1



Hygienic form guard to maintain shape and cleanliness



Low profile cartridge for improved vision

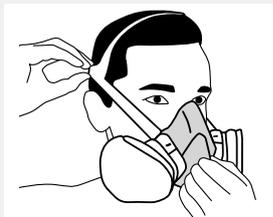
# PARTICULATE FILTER PAD REPLACEMENT EEN405:2001+A1:2009



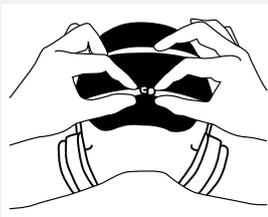
- Use with the Dual Cartridge Respirator Mask to protect against dust and gas
- Filter replacement pads are low maintenance and can be frequently replaced to prevent replacing the mask itself

MODEL	PRODUCT DESCRIPTION	PROTECTION LEVEL	ART NO.	PK QTY
2017	Particulate filter pad replacement for dual cartridge respirator mask	P2	66254482017	12

## USAGE ADVICE



Place the respirator over the mouth and nose, then pull the head harness over the crown of the head.



Attach the bottom straps behind the neck.



Tighten top strap by pulling on ends to obtain a secure and comfortable fit. Tighten bottom straps by pulling on ends or loosen by pushing out on buckle tab.



Check respirators each time you enter a contaminated area.

## NORTON UPHOLDS THE FOLLOWING EUROPEAN DIRECTIVES FOR RESPIRATORY MASKS:

- Directive 89/656/CEE of 30 November 1989: on the use of PPE by workers. It stipulates the employers' obligations
- The PPE required for work must be provided free of charge
- PPE must comply with the legal provisions in force
- The employer must have, at its disposal, the information needed for proper use of the product. The rules and conditions of use must be defined
- The user must be informed, and training provided
- Directive 89/686/CEE of 21 December 1989: on the design, market entry, free circulation of PPE within the European Union. This Directive has evolved and been modified by 95/58/CEE
- The essential requirements to be met by PPE in order to be put on the European market
- The specific texts provide a classification with regard to hazards



# PERSONAL PROTECTION EQUIPMENT

## SAFETY GLASSES

Providing eye protection for metal, cutting, grinding and sanding applications.



### SAFETY GLASSES STANDARD EN 166

- Ideal for general purpose applications protects from dust and paint particles
- Markings on the frame and lens indicate conformity to quality and safety standards

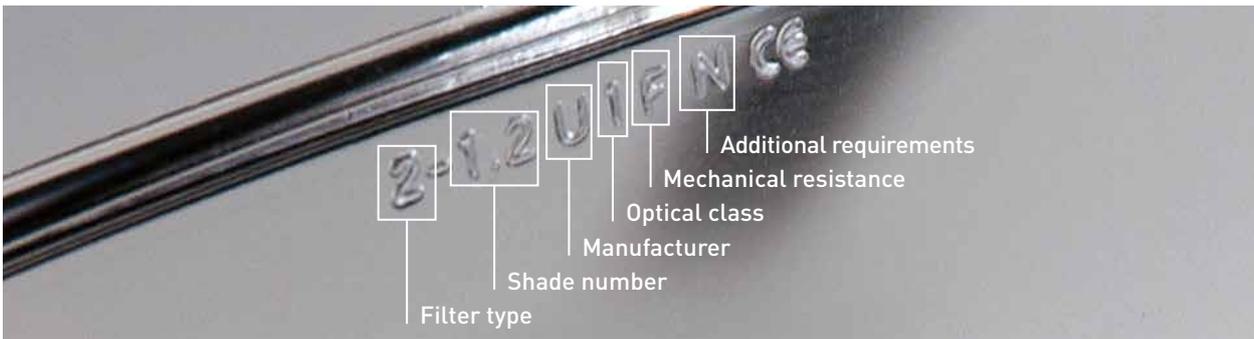
MODEL	PRODUCT DESCRIPTION	ART NO.	PK QTY	BOX QTY
2025	Standard glasses	66254482025	1	10

### STANDARDS AND LEGISLATION FOR GLASSES

Directive 89/686/EEC (Design) describes the essential requirements to be met in order to sell protective glasses on the European market.

PPE from the European Union must bear a marking testifying to its compliance with Directive 89/686/EEC. All our glasses comply with Directive 89/686/EEC and EN 166 which describes "Technical Performance Standards". Our premium glasses comply with the EN 175 which describes "equipment for eye and face protection during welding and allied process".

The "CE" marking appears on the smallest packaging unit.



## UNDERSTANDING LENS MARKING

2	1.2	U	1	F	N
<b>FILTER TYPE</b>	<b>SHADE NUMBER</b>	<b>MANUFACTURER</b>	<b>OPTICAL CLASS</b>	<b>MECHANICAL RESISTANCE</b>	<b>ADDITIONAL REQUIREMENTS</b>
2 - Code No: indicates the type of filter. 2 & 3 = UV  C - Enhanced colour recognition for lenses category 2 or 4	1.2 - Indicates the shade of the lens (between 1.2 & 8 for spectacles & goggles)	U - Manufacturers identification	1 - Optical class 1 = Permanent wear 3 = Occasional wear	F - Symbol for mechanical strength (F for low impact)  T - Symbol for resistance to high speed particles at extremes of temperature (-5°C & +55°C) follows impact grade	K - K Symbol for resistance to surface damage by fine particles  N - Symbol for resistance to fogging of lenses

## UNDERSTANDING FRAME MARKING

U	EN 166	F
<b>MANUFACTURER</b>	<b>OPTICAL CLASS</b>	<b>MECHANICAL RESISTANCE</b>
U - Identification of the manufacturer	EN 166 - Optical class (1 = permanent wear, 3 = occasional wear)	F - Symbol for mechanical strength (F for high speed particles, low energy)  T - Symbol for resistance to high speed particles at extremes of temperature (-5°C & +55°C) follows impact grade



# PERSONAL PROTECTION EQUIPMENT

## GLOVES

Nitrile and latex gloves are designed for handling chemical and non-chemical compounds in the automotive market.



### NON-STERILE NITRILE GLOVES

- Disposable gloves are designed for handling chemical compounds
- The gloves are powder-free and resistant to disinfectants
- Made from 100% synthetic nitrile rubber and latex-free to prevent skin irritation
- One size fits all

MODEL	PRODUCT DESCRIPTION	MEDIUM	LARGE	EXTRA LARGE	PK QTY
2022	Nitrile gloves for chemical compounds	66623398849	66254482022	66623398850	100



### NON-STERILE LATEX GLOVES

- Disposable gloves for handling non-chemical compounds, powder-free and resistant to disinfectants. Minimum protection level 50µg/g
- Made from natural rubber latex to prevent skin irritation
- One size fits all

MODEL	PRODUCT DESCRIPTION	MEDIUM	LARGE	EXTRA LARGE	PK QTY
2023	Latex gloves for non-chemical compounds	66623398847	66254482023	66623398848	100

#### CERTIFICATIONS:

- Certification ISO 9001:2000 + ISO 13485:2003
- Conformity to technical standards EN 455-1 (pinholes detection) + EN 455-2 (physical properties) + EN 455-3 (biological evaluation) + Pr EN 455-4 (shelf life determination)
- Mark according to European Directive 93/42/EEC



# OVERALLS

Protect clothes from paint, dust and damage with Norton overalls. Overalls are washable and reusable and available in medium, large and extra-large sizes.



## PAINTING OVERALL

- The light polyester fabric makes the painting overall breathable, anti-static and washable and reusable
- Available in sizes medium, large and extra large

MODEL	DESCRIPTION	SIZE	ART NO.	PK QTY
8976	Painting Overall	Medium	66254428976	10
8977	Painting Overall	Large	66254428977	10
8978	Painting Overall	Extra-large	66254428978	10



## BODYSHOP OVERALL

- Made from polycotton, the bodyshop overall is breathable, washable and reusable
- Can be worn for all applications, protecting clothes from marks, tears, spills and splashes
- Available in sizes medium, large and extra large

MODEL	DESCRIPTION	SIZE	ART NO.	BOX QTY
8314	Bodyshop Overall	Medium	07660718314	5
8315	Bodyshop Overall	Large	07660718315	5
8316	Bodyshop Overall	Extra-large	07660718316	5



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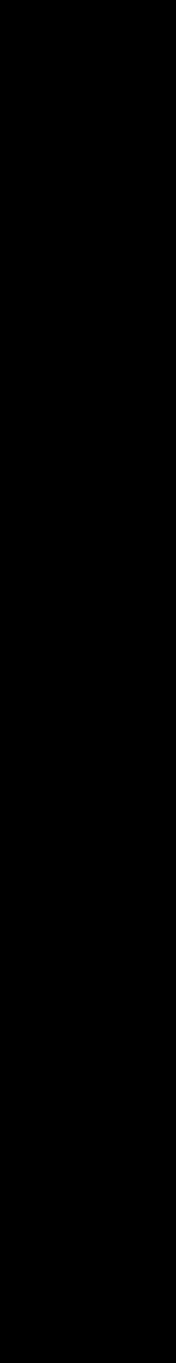
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